

Analysis of Reactivity Insertion Accidents for the NIST Research Reactor Before and After Fuel Conversion

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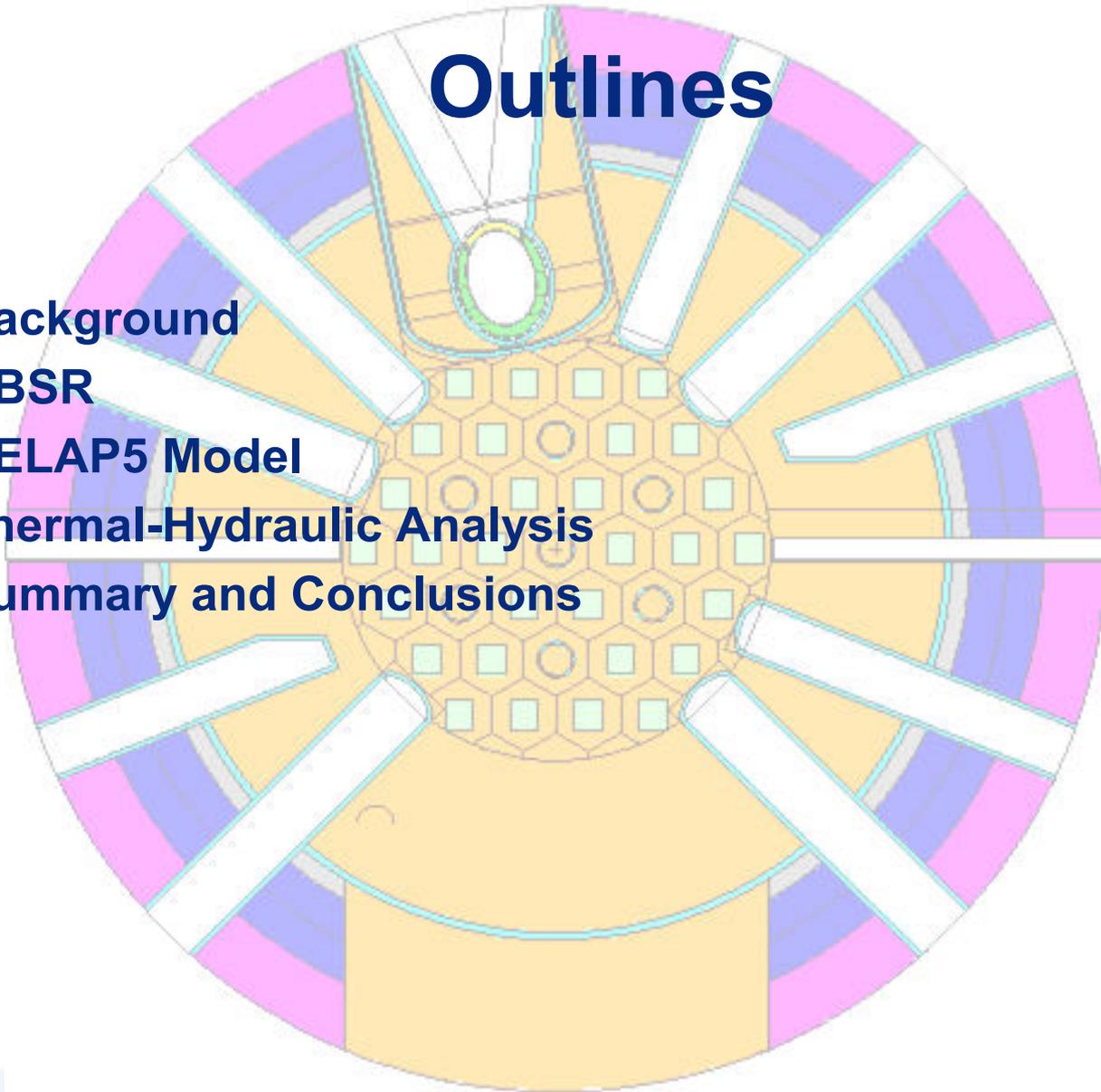
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Outlines

- **Background**
- **NBSR**
- **RELAP5 Model**
- **Thermal-Hydraulic Analysis**
- **Summary and Conclusions**



Background

- A plan is being developed for the conversion of the NIST (National Institute of Standards and Technology) research reactor (NBSR) from high-enriched uranium (HEU) fuel to low-enriched uranium (LEU) fuel.
 - Fuel conversion
 - HEU (93% ^{235}U): U_3O_8 mixed with aluminum powder
 - LEU (19.75% ^{235}U): A foil of U10Mo (uranium alloy with 10% molybdenum by weight)
- Need of safety analysis works for U.S. NRC conversion license of NBSR
- RELAP5 model has been developed to perform safety analysis for the NBSR.
 - NBSR with LEU fuel and HEU fuel

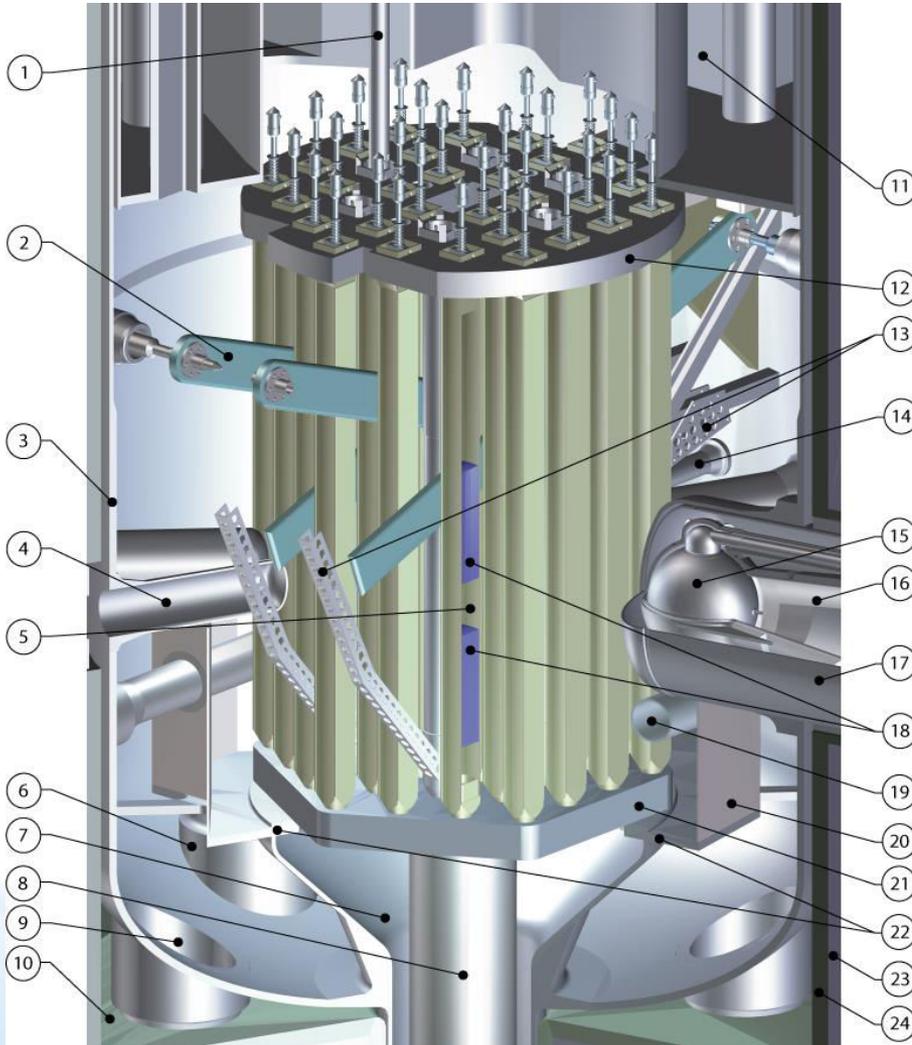
Background (cont.)

- **Presenting the results of safety analysis of reactivity insertion accidents**
 - Control rod withdrawal startup accident
 - Maximum reactivity insertion accident
- **Post-processing of simulation results to evaluate CHF and OFIR**
 - A FORTRAN program was developed.
 - Sudo-Kaminaga correlations for CHF
 - Saha-Zuber Criteria for OFIR

NBSR

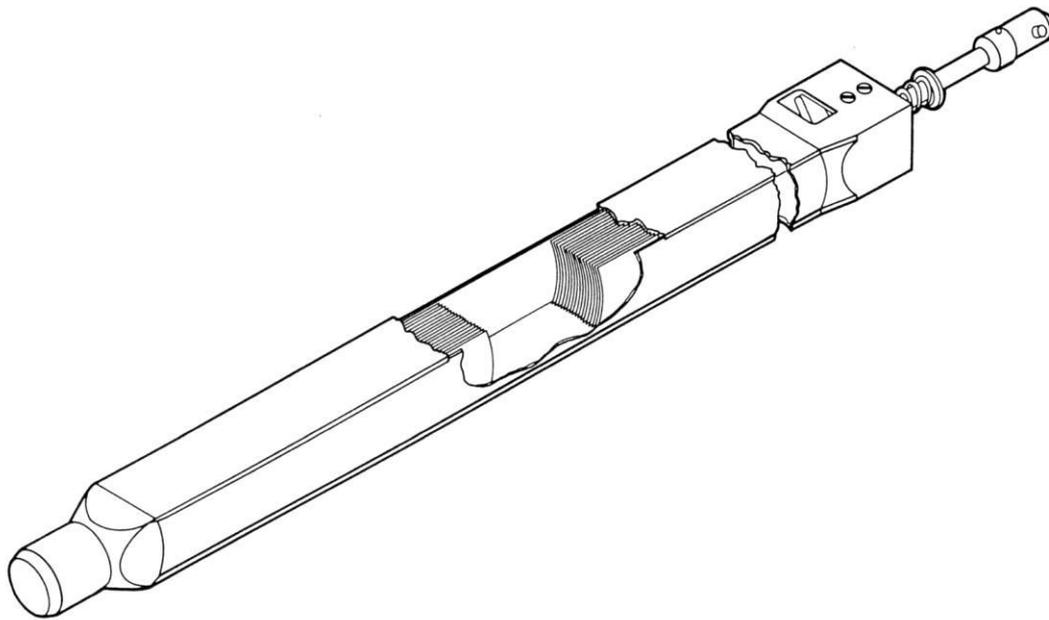
- **NBSR: National Bureau of Standard Reactor**
 - **NBS: Old name of NIST**
 - **Providing world-class capabilities in cold-neutron research**
 - **Materials science, chemistry, biology, neutron standards and dosimetry, nuclear physics, etc.**
 - **20 MW power**
 - **Heavy water (D₂O) moderated and cooled**
 - **Inner and outer plena**
 - **A double plenum to provide optimized cooling to the core**
 - **MTR Plate-type enriched fuel elements**
 - **Two fuel sections with an unfueled gap in the middle to reduce the fast neutron background in the neutron beam, resulting in the thermal neutron reaching a peak in the center of the gap**
 - **17 plates in each section**

NBSR (cont.)



- **Cut-away view of NBSR core**
- **Al reactor vessel (3)**
- **18 cm gap (5) between upper and lower fuel sections (18)**
- **Semaphore-type Cd shim arms (2)**
- **Cold neutron source (15)**

NBSR (cont.)



- Two fuel sections
- 17 fuel plates in each section
 - 0.51 mm thickness
 - 6 cm width
 - 28 cm fuel plate length
- 18 cm gap between two fuel sections

NBSR Fuel Elements

RELAP5 NBSR Model

- Detailed NBSR vessel and core
- Primary piping from vessel outlet to inlet
- Primary and shutdown pumps
- Heat exchangers
- Rectangular heat structure to represent the NBSR fuel plates
 - 30 fuel elements
 - 6 in inner plenum
 - 24 in outer plenum
- Point kinetics with 14 precursors
 - 6 for fission product delayed neutrons
 - 8 for photoneutrons
- No reactivity feedback is assumed (conservatively).
 - Only shim arm reactivity is considered.

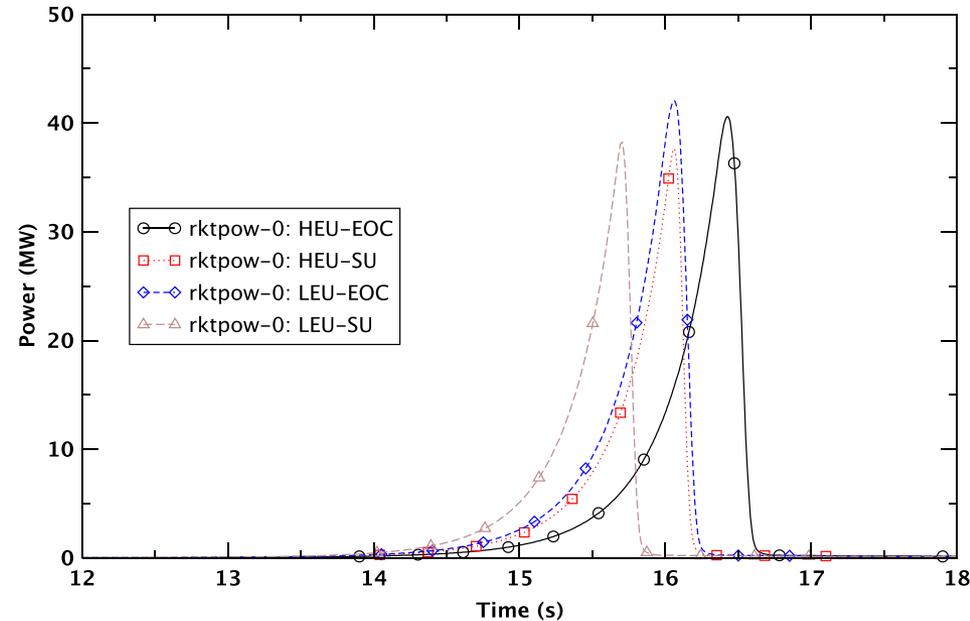
Thermal-Hydraulic Analysis

■ Accidents

- **Maximum hypothetical accident (MHA), Insertion of excessive reactivity, Loss of coolant, Loss of coolant flow, Loss of normal electrical power, etc.**
- **Presenting analysis results of insertion of excessive reactivity**
- **Control rod withdrawal startup accident**
 - $5 \times 10^{-4} \Delta k/k$ (50 pcm) per second
 - **Initial power: 100 W**
- **Maximum reactivity insertion accident**
 - $0.005 \Delta k/k$ (500 pcm) in 0.5 s
 - **Initial power: 20 MW**
- **Two limiting points in a fuel cycle**
 - **Startup (SU) and End-Of-Cycle (EOC) conditions**

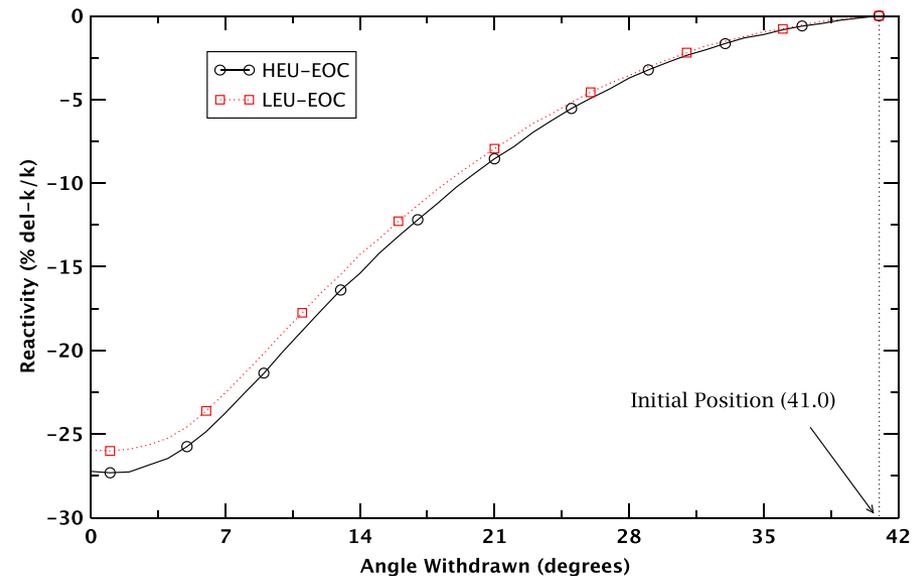
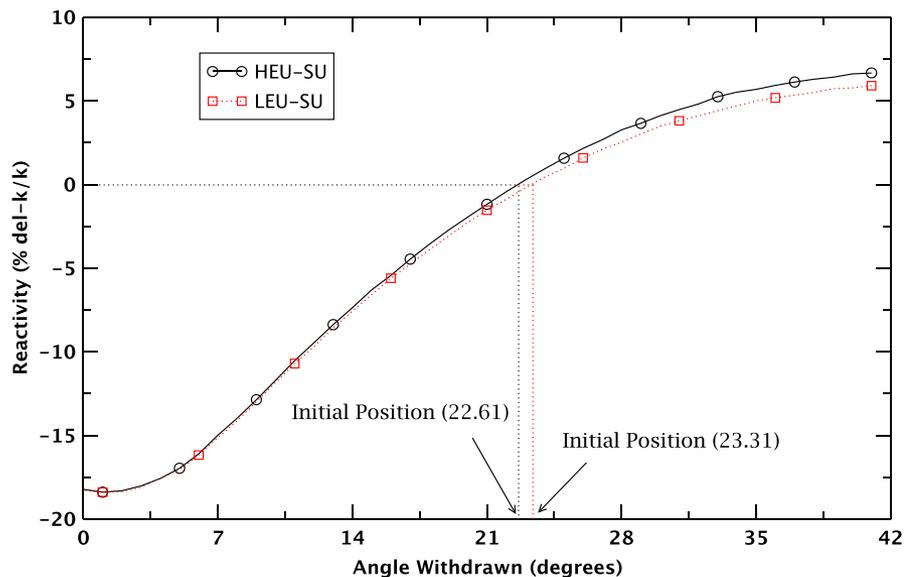
Thermal-Hydraulic Analysis (cont.)

- **Control rod withdrawal startup accident**
 - **Power increases almost exponentially.**
 - **Reactor trip at 26 MW**
 - **Peak power**
 - **40.2 MW with HEU at EOC**
 - **37.6 MW with HEU at SU**
 - **42.0 MW with LEU at EOC**
 - **38.2 MW with LEU at SU**
 - **Different negative reactivity insertion rate after reactor trip**



Thermal-Hydraulic Analysis (cont.)

- Control rod withdrawal startup accident (cont.)
 - Peak power
 - Shim arms start dropping
 - From 23° at SU
 - From 41° (fully withdrawn) at EOC

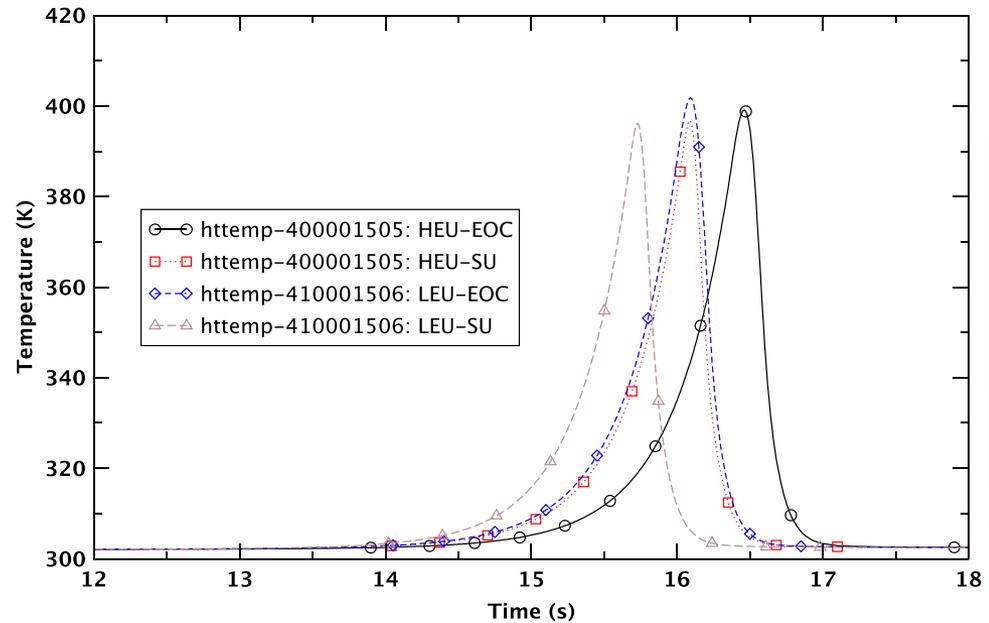


Thermal-Hydraulic Analysis (cont.)

- **Control rod withdrawal startup accident (cont.)**
 - **Power increases more rapidly with LEU fuel**
 - **Smaller delayed neutron fraction and shorter neutron lifetime**
 - **Power increases faster at SU**
 - **Shorter neutron lifetime as a result of shim arm presence**

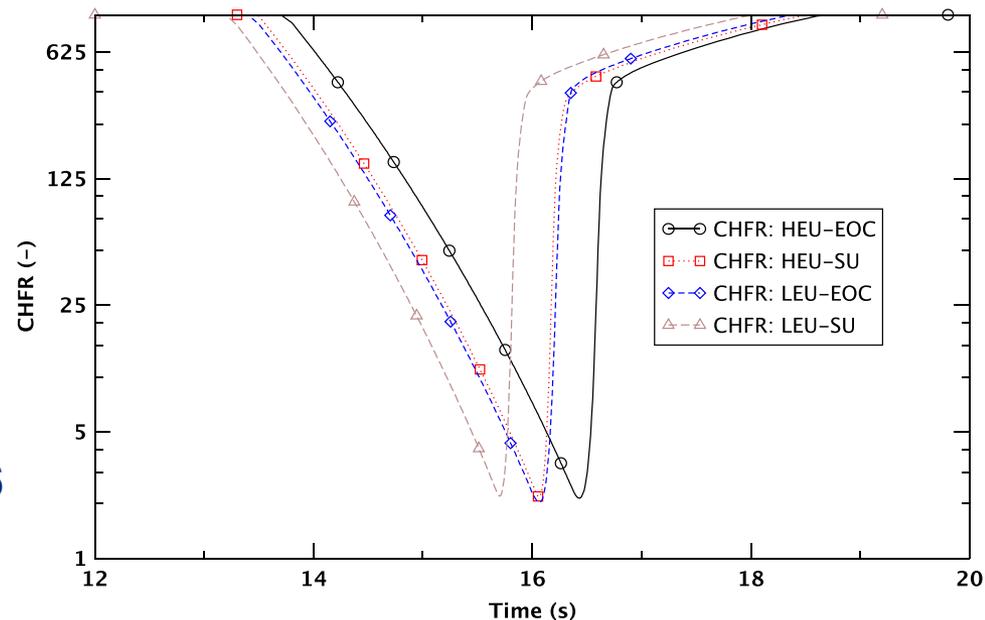
Thermal-Hydraulic Analysis (cont.)

- Control rod withdrawal startup accident (cont.)
 - Cladding temperature
 - PCT
 - 399 K with HEU at EOC
 - 397 K with HEU at SU
 - 402 K with LEU at EOC
 - 396 K with LEU at SU
 - Small temperature rise
 - 100 K with LEU at EOC



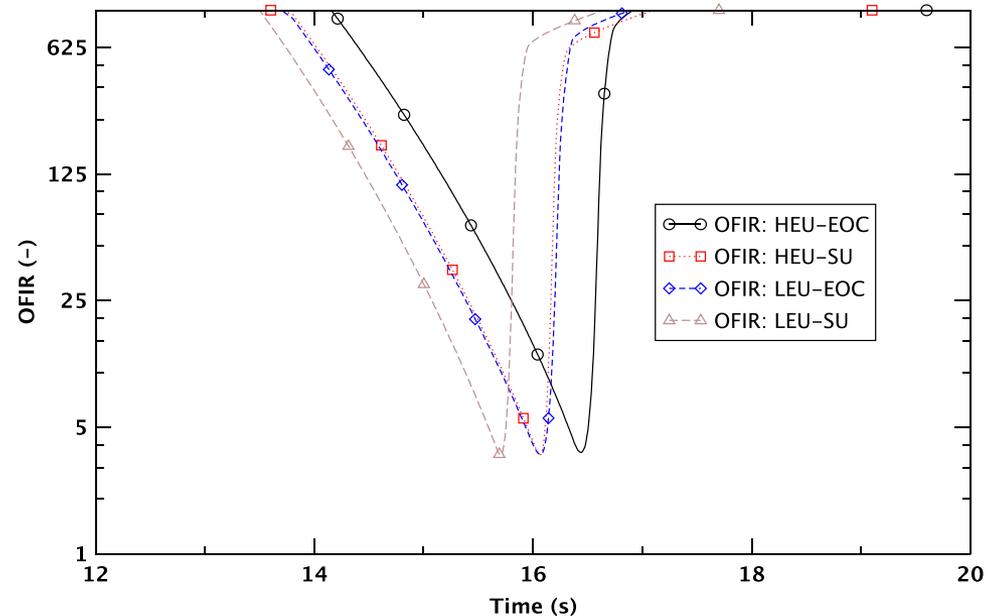
Thermal-Hydraulic Analysis (cont.)

- Control rod withdrawal startup accident (cont.)
 - Critical Heat Flux Ratio (CHFR)
 - A post-processing
 - Minimum CHFR
 - 2.15 with HEU at EOC
 - 2.19 with HEU at SU
 - 2.04 with LEU at EOC
 - 2.21 with LEU at SU
 - Larger than 1.78 and 1.86 (probability greater than 99.9%)
 - BNL performed a statistical analysis with a large size of sampling to quantify uncertainties of key parameters of CHF.



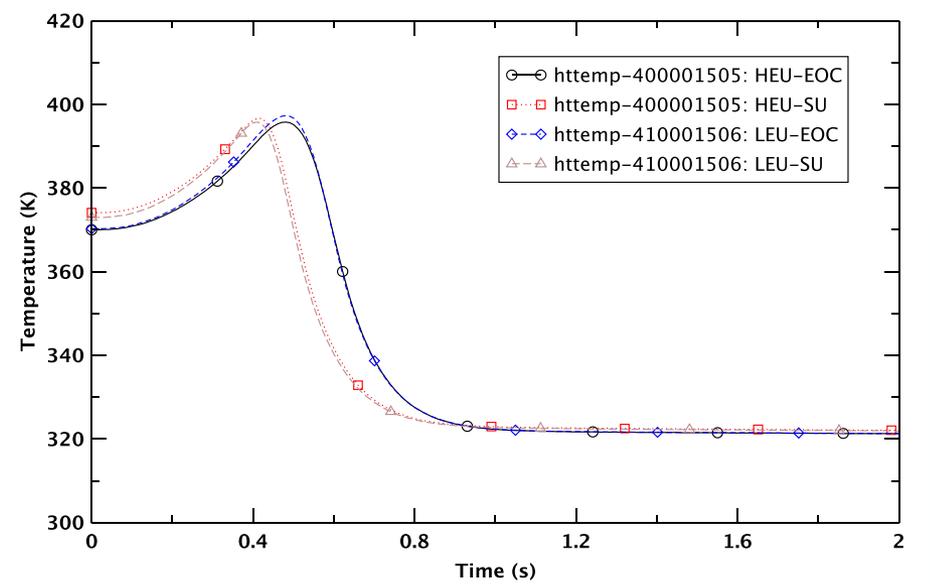
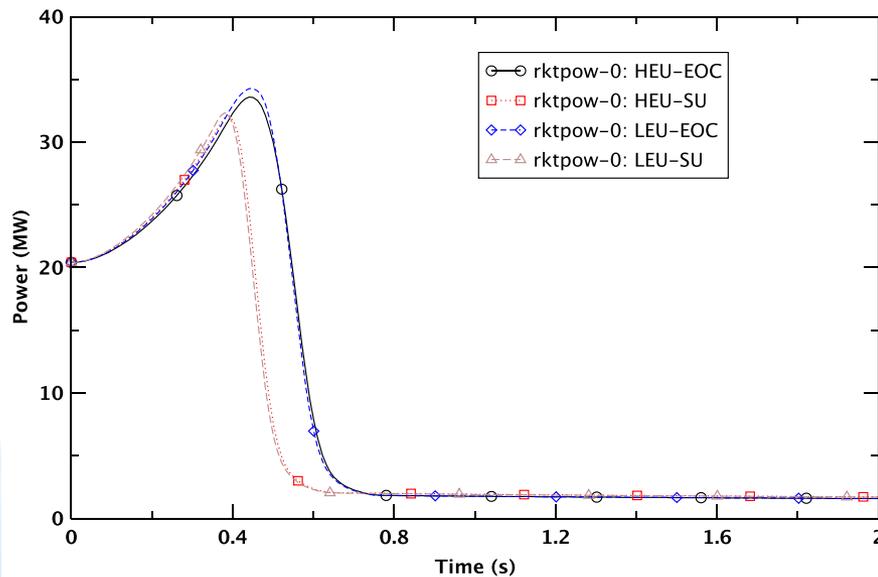
Thermal-Hydraulic Analysis (cont.)

- Control rod withdrawal startup accident (cont.)
 - Onset-of-Flow Instability Ratio (OFIR)
 - A post-processing
 - Minimum OFIR
 - 3.63 with HEU at EOC
 - 3.49 with HEU at SU
 - 3.54 with LEU at EOC
 - 3.50 with LEU at SU
 - Much larger than 1.58 and 1.73 (probability greater than 99.9%)
 - BNL performed a statistical analysis with a large size of sampling to quantify uncertainties of key parameters of OFI.



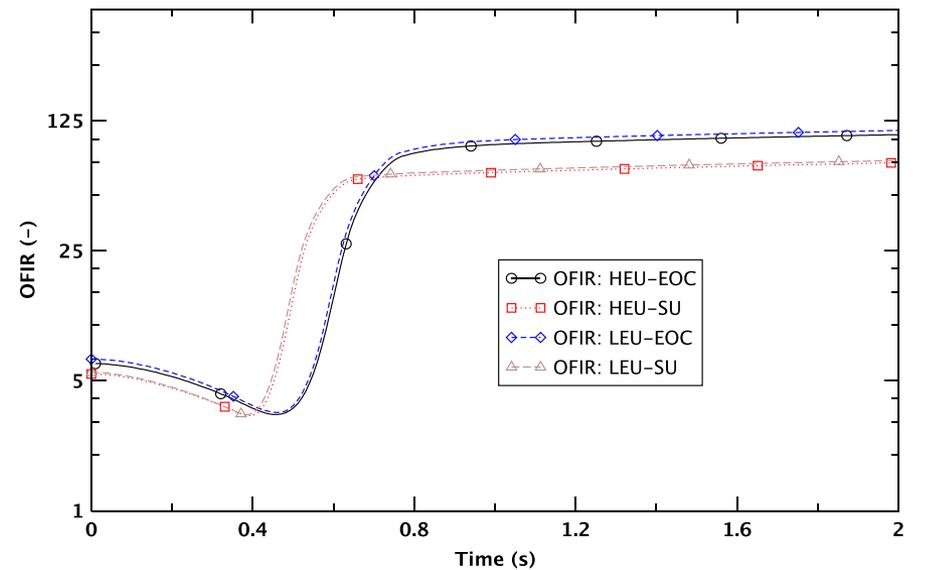
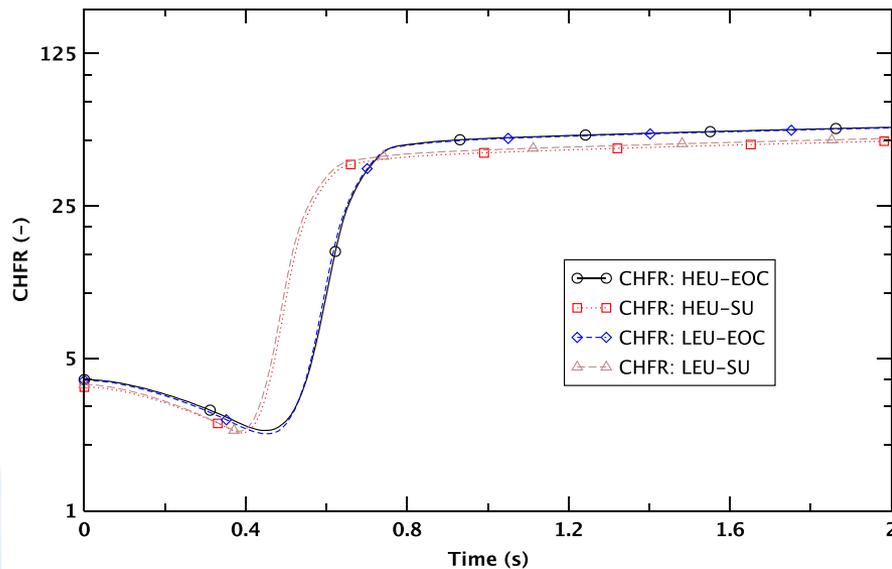
Thermal-Hydraulic Analysis (cont.)

- **Maximum reactivity insertion accident**
 - **Reactor trip at 26 MW**
 - **Peak Power**
 - Highest peak power of 34 MW with LEU at EOC
 - **Cladding Temperature**
 - Highest PCT of 397 K ($\Delta T = 27$ K) with LEU at EOC



Thermal-Hydraulic Analysis (cont.)

- **Maximum reactivity insertion accident (cont.)**
 - **Minimum CHFR**
 - Smallest minimum CHFR of 2.25 with LEU at EOC
 - **Minimum OFIR**
 - Smallest minimum OFIR of 3.25 with HEU at SU



Summary and Conclusions

- A detailed RELAP5 model has been developed to analyze the NIST research reactor (NBSR) with fuel conversion from HEU to LEU.
- Insertion of excessive reactivity accidents have been analyzed.
 - Control rod withdrawal startup and maximum reactivity insertion accidents.
- Two limiting points (SU and EOC) in a fuel cycle have been considered.
- A post-processing has been performed to evaluate CHFR and OFIR.
- Reactor power, peak cladding temperature, minimum CHFR, and minimum OFIR have been investigated.
 - All PCTs are lower than blister temperature.
 - All minimum CHFRs and OFIRs are very high.

Summary and Conclusions (cont.)

■ Conclusions

- The integrity of the NBSR fuel elements is preserved in all cases with both LEU and HEU fuels.
- NBSR still has a large safety margin with LEU core.