

June 18 - 22, 2023  
TRTR/IGORR

**Sterling Morrill**

TREAT Experiment Safety Engineer

# New Safety Basis Strategy for Concurrent Testing at TREAT

Battelle Energy Alliance manages INL for the  
U.S. Department of Energy's Office of Nuclear Energy



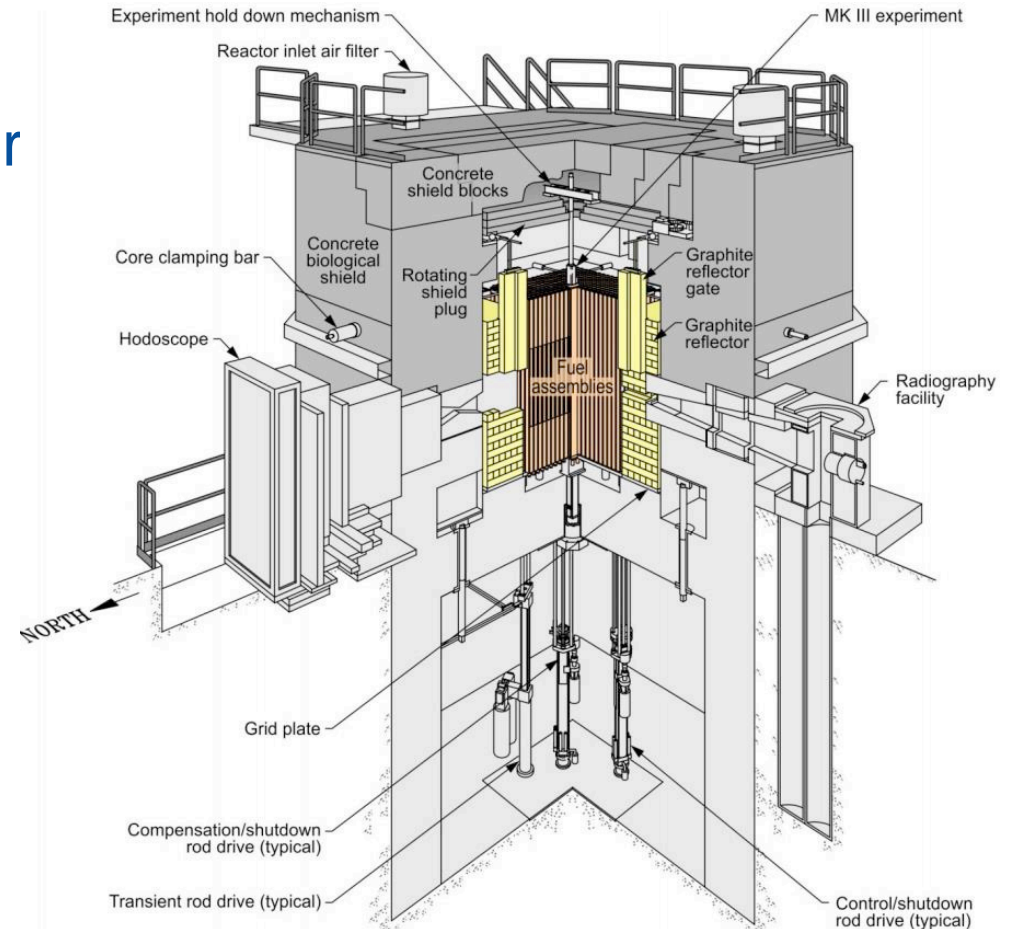
Idaho National Laboratory

# Outline

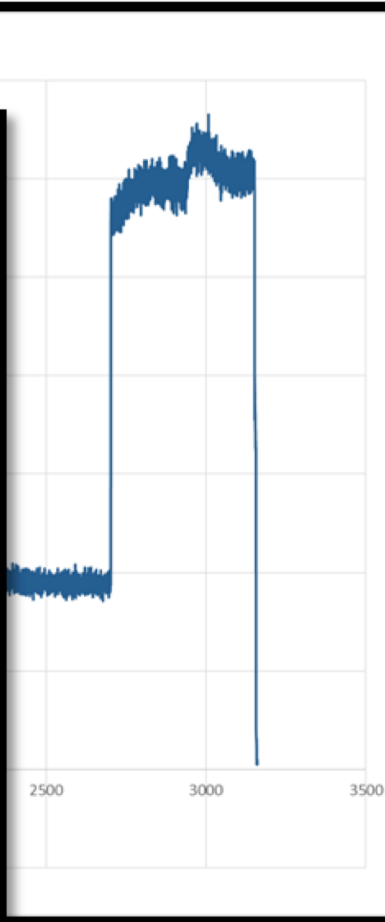
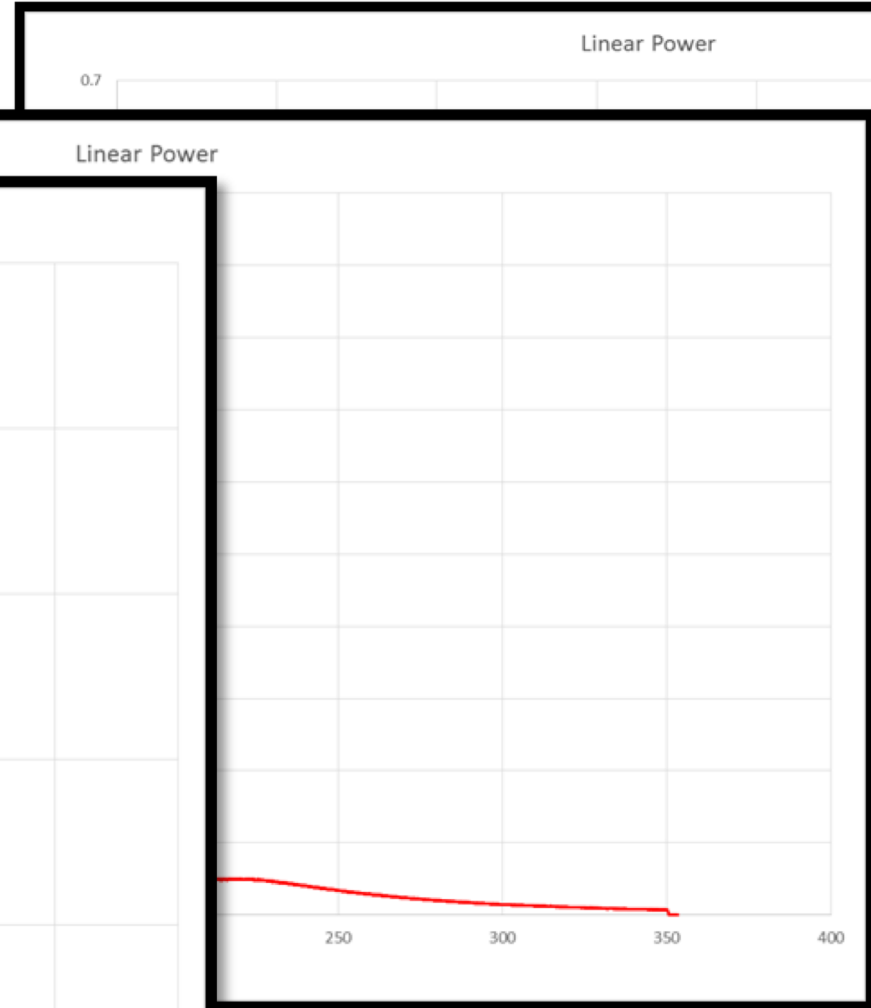
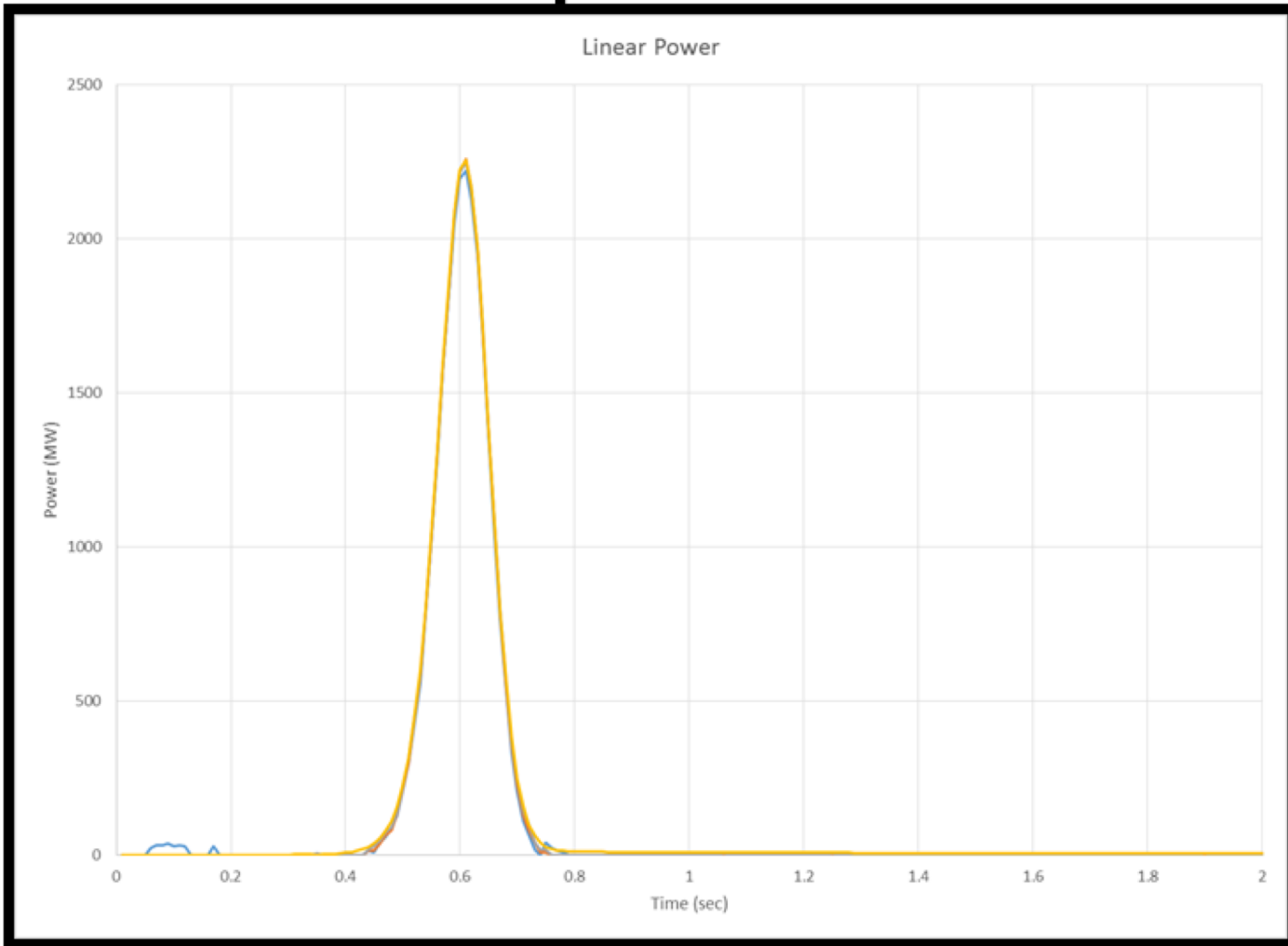
- TREAT Overview
  - Transient Capabilities
- Experiment And Concurrent Testing
  - Definition
  - Types
- Safety Basis Analysis
  - ESA Approach
  - Separate Hazards Analysis
- Safety Basis Confusion – Concurrent Testing
  - Problem
  - Interim Solutions
  - Long Term Solutions

# Background of TREAT

- Air-cooled, graphite moderated reactor
- 10,000:1 atoms C to atoms U
- Steady state operation 120 kW
- Minimum Period of 0.023 s
- Peak Power of 19,000 MW
- Peak Energy of 2,900 MJ



# TREAT Transients





# Experiments

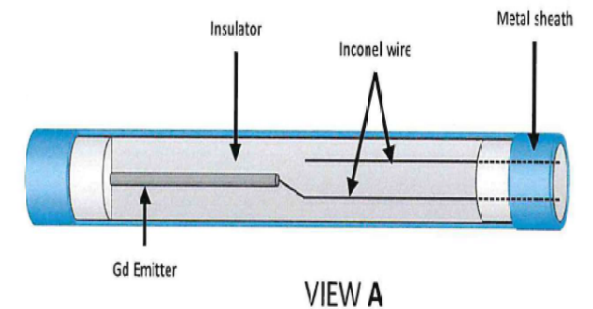
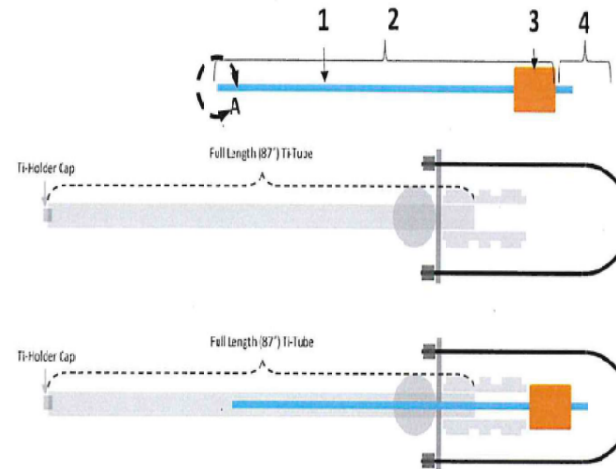


# Concurrent Testing

- Any item in the reactor but not dictating reactor performance (Along for the Ride)

- Current Tests:

- Self-Powered Neutron Detectors,
- Optical Fibers
- Thermocouples
- Impedance Sensors
- Transducers



- Usually housed in 1/4" titanium tubes
- Placed in cooling channels in reactor.
  - Corner of 4 fuel elements

# Safety Basis Approach

- Safety Analysis Report (SAR-420)
  - Bounding Accident Analysis
  - Requirements for Experiments
- Experiment Safety Analysis - Experiments
  - Shows Compliance to SAR
  - Written for each experiment type or group
  - TS-420 LCO 3.4.5
- Hazards Evaluation – Concurrent Testing
  - Reactivity Worth
  - Source Term (if needed)
  - Thermal

# Experiment Confusion

- Discussions with DOE
  - Recall experiment definition
    - Items such as detectors, flux monitors, sensors. etc. are exempt.
  - Confusion as to what CT was categorized.
- Conclusion
  - Exempted items were only devices that were part of the reactor and needed to perform reactor functions.
  - CT and all devices should be considered Experiments



# Interim Solutions

- Reactor placed in safe state
- All reactor operations halted till path forward developed
- Changes to safety basis compliance developed
  - Two Options
    - Remove concurrent testing
      - Months of core characterizations needed.
    - Develop ESAs for all test currently in use
      - Month of document creation and review needed
      - ESAs for non-fueled items hard to write
- Decision to continue to utilize CT and develop ESA for all devices.
  - 4-5 Months to develop, create, and issue new documentation.

# Long Term Solutions

- Extensive SAR-420 revision
  - Define all items intended for irradiation in the reactor as Experiments.
  - Defined different levels of Experiments
    - Complex Experiment
      - An EXPERIMENT that requires trial transients to be performed before insertion into the reactor for transient operation as specified in the EXPERIMENT safety analysis (ESA).
    - Experiments
      - Experiments that do not require containment or reactor performance to be verified.
- Procedure for creation of ESAs revised
  - Gives experiment analysis requirements for each type of experiment.
  - Give a graded approach based on the hazards involved (fissile material, non-fueled).
  - ESA created for each type with different levels of rigor.

# Questions



# References

- [1] Idaho National Laboratory, "Transient Reactor Test (TREAT) Facility FSAR. SAR-420," Revision 6. 2022.
- [2] Idaho National Laboratory. "Experiment safety Analysis- Coolant Channel Concurrent Testing Experiment Safety Analysis" TREAT-ESA-005. 2022
- [3] Idaho National Laboratory. "Experiment safety Analysis- Experiments Operated in MARCH-BUSTER" TREAT-ESA-002. 2022
- [4] Idaho National Laboratory, "Transient Reactor Test (TREAT) Facility FSAR. SAR-420," Revision 7. 2023.



# Idaho National Laboratory

*Battelle Energy Alliance manages INL for the U.S. Department of Energy's Office of Nuclear Energy. INL is the nation's center for nuclear energy research and development, and also performs research in each of DOE's strategic goal areas: energy, national security, science and the environment.*