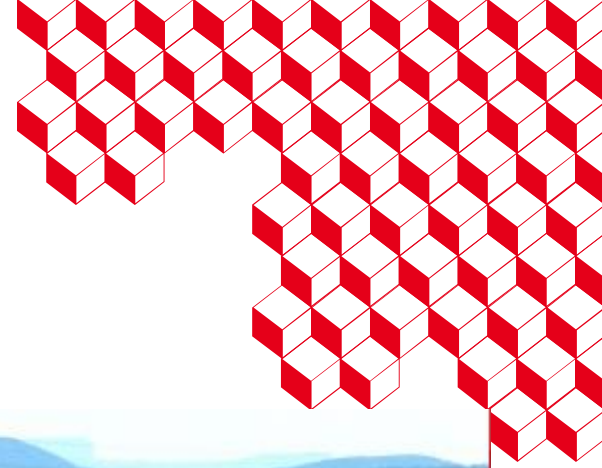




MADISON & ADELINE experimental devices **Features and design challenges**

François Huet, *CEA- JHR Project (TechnicAtome)*
Laurent Costes, *CEA- JHR Project (CEA)*
Cédric Neyroud, *CEA – Fuel Studies Department (CEA)*



Content

JHR main characteristics

JHR Experimental Domain

Focus on PWR fuel Experimental loops : MADISON and ADELIN

Overall architecture

Experimental goals

Requirement and Design features

Validation tests

Conclusion and next steps



1 ■ Jules Horowitz Reactor

Main characteristics and Experimental domain

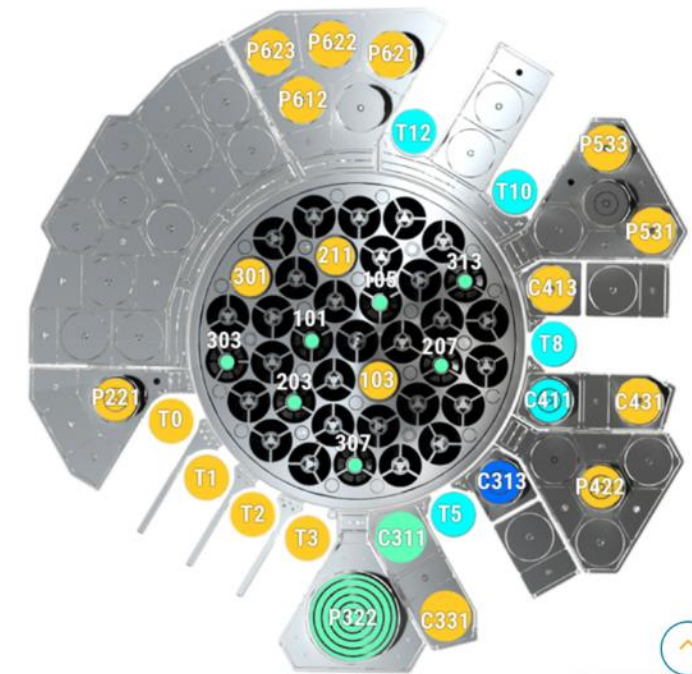
Jules Horowitz Reactor (JHR)

- Material Test Reactor currently under construction at the CEA Cadarache Center



- Main Characteristics
 - Power : 70 to 100 MW_{th}
 - Fast and Thermal flux up to $5 \cdot 10^{14}$ n.cm⁻².s⁻¹
 - Displacement per atom (dpa/year) : Up to 11.5

- Purposes
 - Select, characterize and qualify nuclear fuels and materials,
 - Produce various radioelements for medical and Industrial applications



JHR : Experimental Domain

4 main families of experiments

Up to 20 experiments simultaneously

Fuel test devices

- PWR loops : *MADISON & ADELINE*
- Capsules : *FUICA*

Material test devices

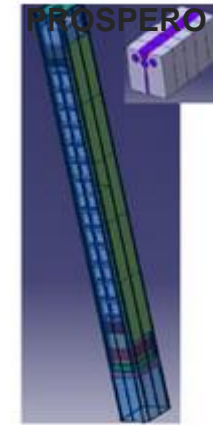
- Capsules : *MICA, PROSPERO*

Radio-isotope production devices

- For other RI than MOLFI : *REA*

Non Destructive Examination Benches

- Gamma, X-ray and neutron imaging : *UGXR, SIN*





2. JHR : PWR fuel Experimental loops MADISON and ADELINÉ

Global Architecture and Experimental goals

JHR : PWR fuel Experimental loops

MADISON & ADELINe devices

From bird eye view : Same architecture

A Shielded Cubicle :

To house the parameters (Thermal-Hydraulical and water chemistry) in-process tuning system

Pipings

To carry hot pressurized water from the cubicle to the sample and return.

In pile irradiation device

*To host fuel rod and instrumentation
On a displacement system*

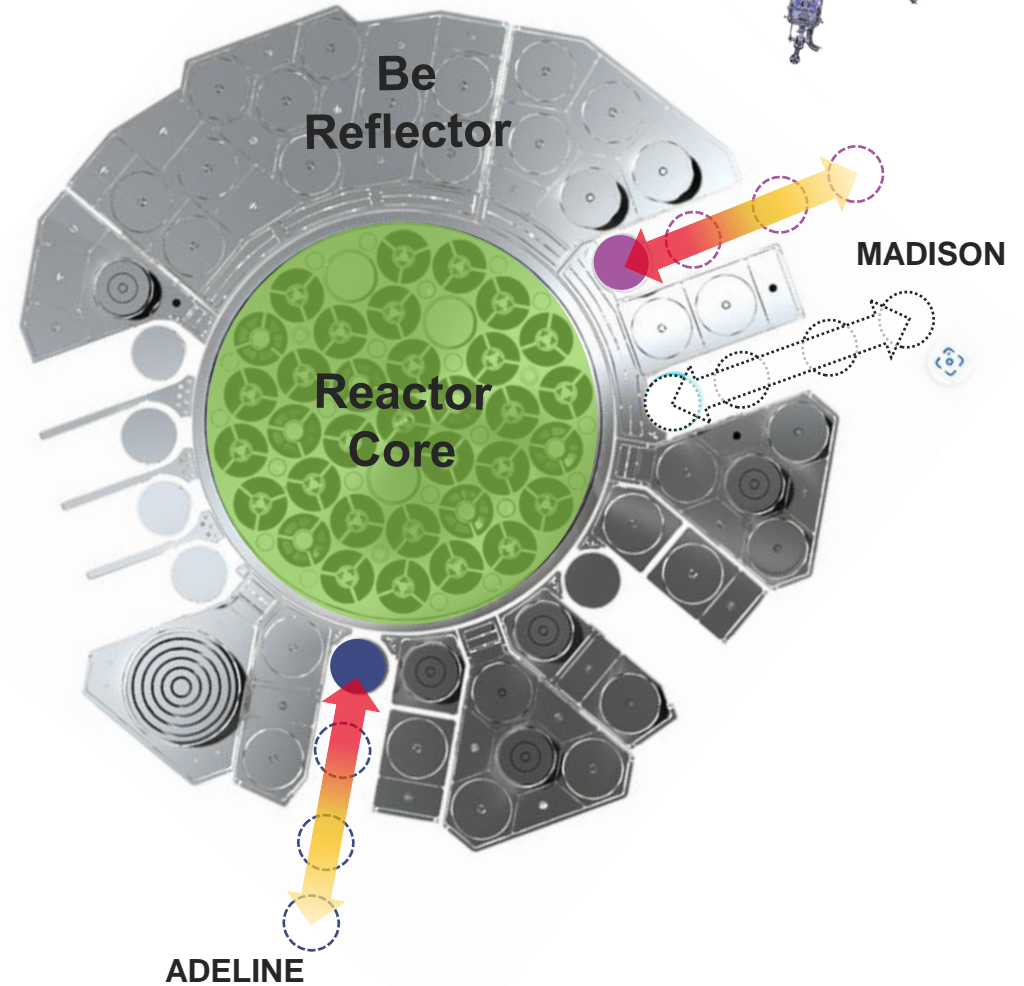
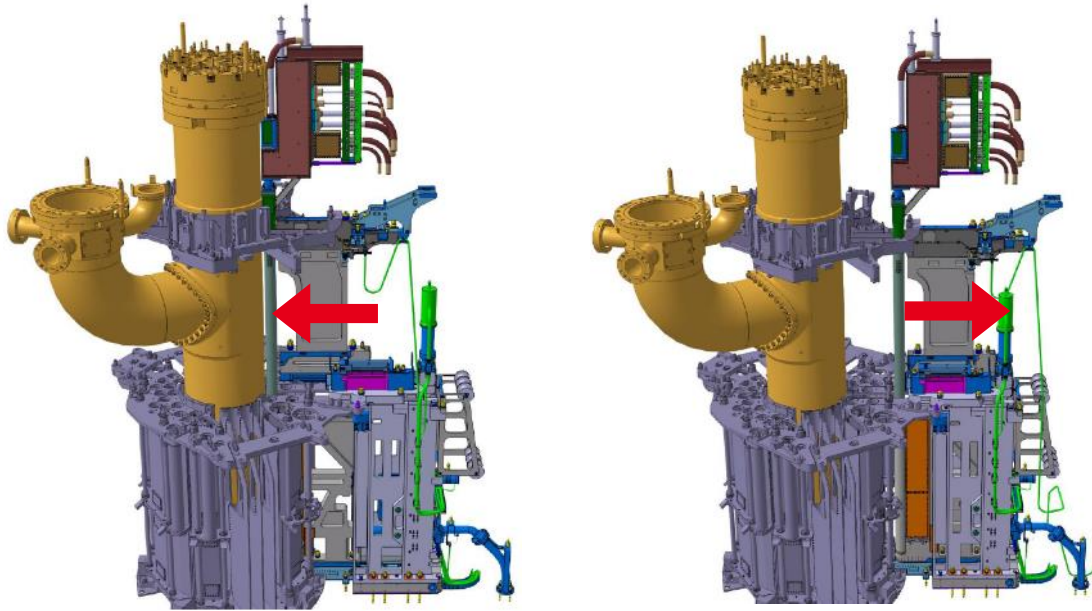
JHR : PWR fuel Experimental loops

MADISON & ADELINe devices



In pile part on a Displacement System

Same principle to adjust fuel rod flux



MADISON : PWR fuel Experimental loops

MADISON and ADELINe devices

Experimental goals

MADISON

To investigate fuel behavior under nominal operational conditions



Fuel Selection
(Screening Test)

Fuel Characterization
(Properties measurement)

Fuel Qualification
(PWR conditions representativeness)



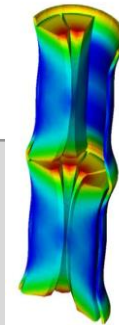
ADELINe

To test fuel under off-normal operational situations

Perform power ramps
(PCI studies)

Perform power ramps
(Fuel behavior after cladding failure)

Perform power ramp to fusion
(Power threshold to fuel fusion)





3 ■ **JHR : PWR fuel Experimental loops MADISON and ADELINÉ**

Requirement and Design features

MADISON : PWR fuel Experimental loop

Modulary device for investigate fuel behavior under nominal operational conditions



Experimental Goals

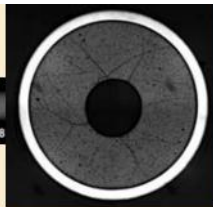
Selection

Comparison of several samples
Limited monitoring on line

Characterization

Highly instrumented

REMORA-14nc0-AV-Bas-R2



Qualification

Irradiation, thermohydraulics
and chemistry conditions
representativeness

Requirements

Specific Design solutions

Modular sample holder

- 2 to 4 fuel rods
- Spare plugs for instrumentation (thermocouples, pressure sensor, acoustic sensor, diametral gauge, LVDT...)

Pressurized tube : Large diameter needed

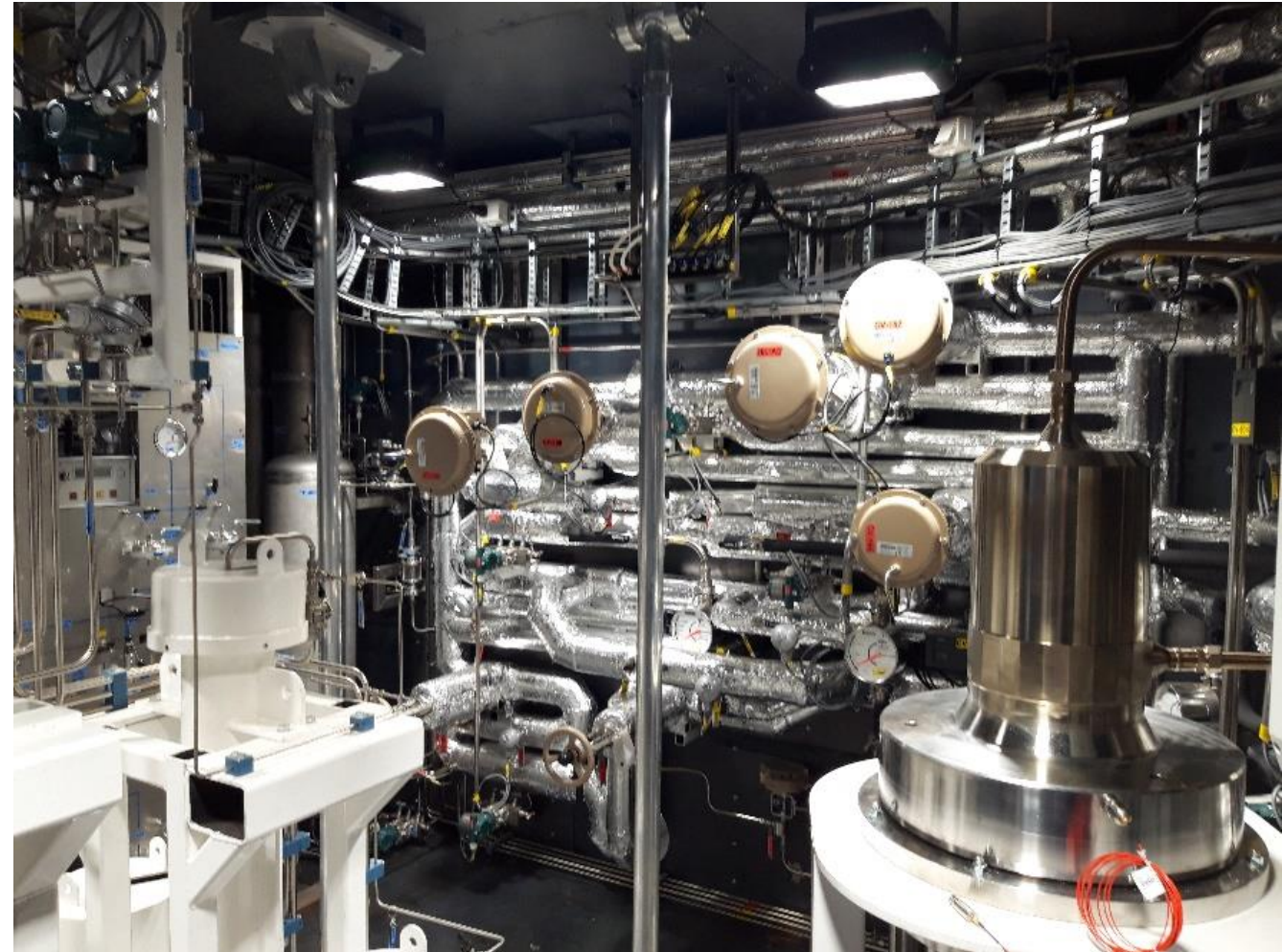
- + PWR conditions (320°C) load
- Stainless steel (316L) instead of Zircaloy



MADISON : PWR fuel Experimental loop

Design validation tests

Scale 1 Mock-up loop for process and design validation



See L. Costes et al presentation
MADISON experimental device
dedicated to LWR fuels studies in JHR
Feedback on Mock Up Loop tests performed
at IFE Halden

ADELINE : PWR fuel Experimental loop

To test fuel under off-normal operational situations



Experimental Goals

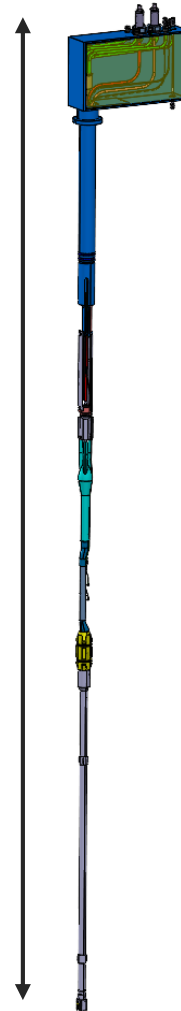
Perform power ramps up to cladding failure or fuel melting and PCI studies

Requirements

High performances : Power, kinetic and accuracy

Management of fuel leakage

3,5 m



Specific Design solutions

Sample holder :

- Single fuel rod
- Highly instrumented : flow rate, flux, temperature, elongation, ...

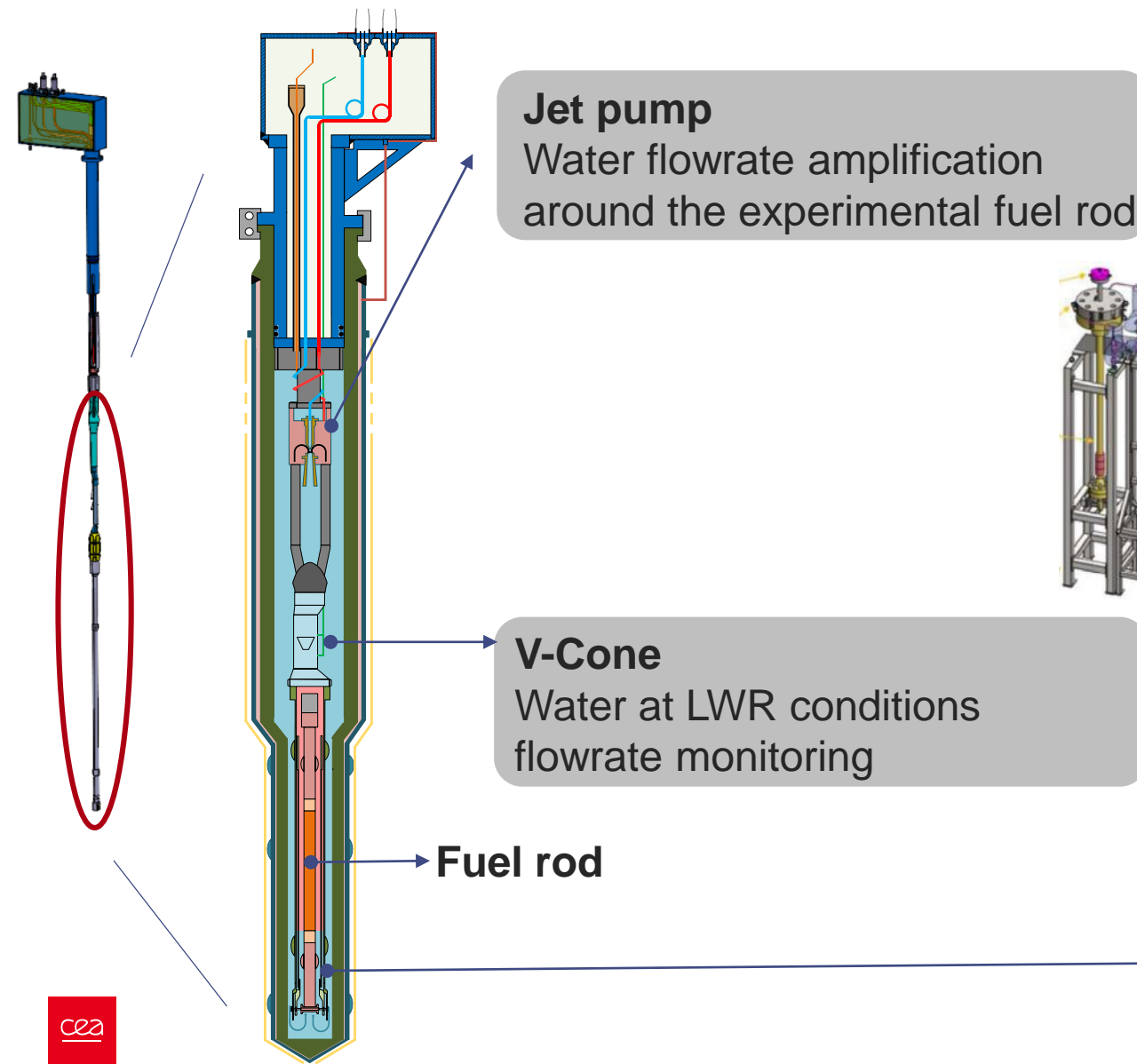
Pressurized tube :

- in zircaloy
- Small Diameter : Φ 38 mm

Radiological and confinement significant constraints

ADELINE : PWR fuel Experimental loop

Design validation tests

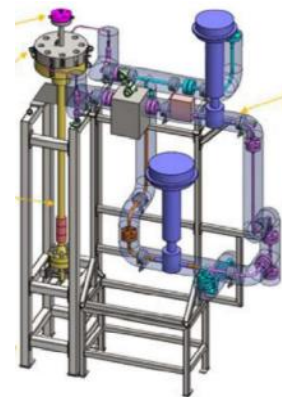


Jet pump
Water flowrate amplification
around the experimental fuel rod

V-Cone
Water at LWR conditions
flowrate monitoring

Fuel rod

LVDT
Sample elongation
measurement



ADELINE and MADISON

Main performances synthesis

ADELINE

MADISON

Experimental load

single fuel rod

up to 4 fuel rods

PWR conditions

up to 155 bar
up to 285°C

155 bar
320°C

Thermal balance accuracy

5,6%

~10%

Maximal Power

~600 W.cm⁻¹

~400 W.cm⁻¹

Ramp speed (Max)

Up to 700 W.cm⁻¹.min⁻¹

50 W.cm⁻¹.min⁻¹

Burnup Max (UO₂, MOX)

90 GW.d.t⁻¹

80 GW.d.t⁻¹

Experiment duration

3.5 days

days - months - years



4. Conclusion and next steps

MADISON and ADELINE : PWR fuel Experimental loop

- **Their Design is complex and challenging:**
 - Numerous professional competencies
 - Multiple « physics »
 - Lot of Requirements not always compatible: safety, performances, operation, regulation ...
 - Difficulties of calculation and simulation Codes sometimes upon the limits of their validity

- **Challenge for suppliers**
 - Numerous professional discipline
 - High level of precision
 - High level of quality : Safety, regulation, performances
 - First of a kind and single copy

**Detail Design Completion
2023-2024**

**Tendering Process
2024-2025**