



Radiotherapeutics CDMO (Spin-off of  Centre for Probe Development and Commercialization )

University of Maryland

June 22, 2023

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# AtomVie Global Radiopharma Inc. - Background



## Radiopharmaceutical (RP) Contract Development Manufacturing Organization (CDMO)

- Located in Hamilton, Ontario, Canada
  - Formed in 2022 (for profit spinoff of Centre for Probe Development and Commercialization)
  - >30 RP development & supply projects since 2011
    - Experienced with **Ac-225, I-131, In-111, Lu-177, Zr-89** RP production (but can work with effectively any isotope)
    - Large (top 20) and small RP clients
    - Leadership team: collectively 50+ years in radiopharma
  - Currently supply >10 products to trials in 17 countries
  - Also **manufactures n.c.a. Lu-177** (Isotopia Molecular Imaging, Israel) and interested in partnering with other medical isotope suppliers
  - Helped set up Quality Management Systems for 4 clients
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**Photo of new >60,000 sq ft facility under construction for global investigational & commercial therapeutic RP supply (expected 2025-2026)**

# AtomVie Regulatory Affairs



AtomVie's Regulatory Affairs Department has collectively **20 years' experience** successfully registering investigational and commercial radiopharmaceuticals



Experience with both small and big pharma clients, and institutions



Expertise in both:

- **Diagnostic products** (e.g., F-18, Ga-68)
- **Therapeutic products** (e.g., Lu-177, Ac-225)



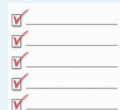
Successful commercial registrations:  
**[F-18]-FDG (ANDA - FDA)** and  
**[Ga-68]-DOTATATE (NDS - Health Canada)**

**>99%**

**>99.5% success rate filing over 375 submissions to Health Canada and the FDA** (all filings submitted and approved/cleared on target)



Medical Isotope experience: drafted or reviewed **Ge-68 generator and Lu-177 registrations**



Extensive **Drug Master File experience with FDA (1) and Health Canada (8)**



**>150 quality-related submissions** filed with FDA or Health Canada

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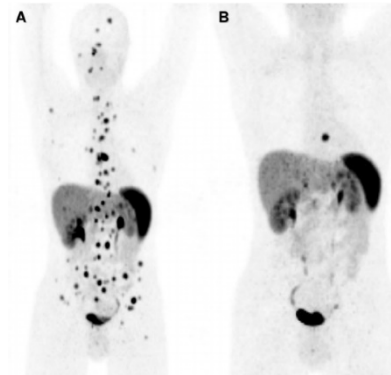
# Medical Isotope Background



- **Commonly used medical isotopes**
  - **[Diagnostic; PET or SPECT]** F-18, Ga-68, In-111, Tc-99m
  - **[Therapeutic]** Ac-225, I-131, Lu-177, Ra-223
- **Terminology**
  - **CMC:** chemistry, manufacturing and controls (quality information)
  - **Critical raw material (CRM):** medical isotope and ligand = extensive CMC information needed
  - **Drug substance (DS):** the active pharmaceutical ingredient (API) that elicits the intended pharmacological or diagnostic effect
  - **Drug product (DP):** the presentation of the product (DS + excipients in final dosage form)
- Some medical isotopes (e.g., Tc-99m) can also be directly used as a DP



18F-PSMA-1007 PET showing prostate cancer local relapse in prostate (red), and bone metastases in lower spine (orange) & rib (yellow); Witkowska-Paneta 2019, *Clin Nucl Med*, 44(12)

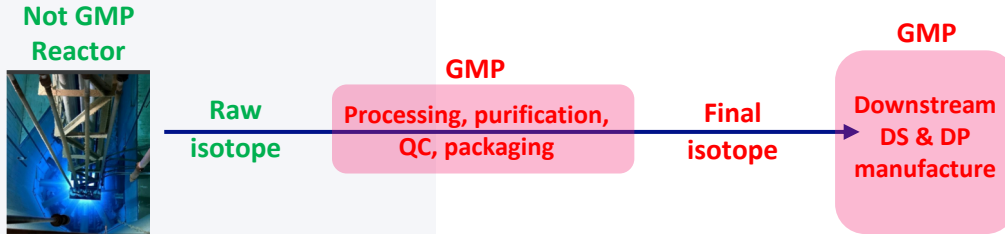
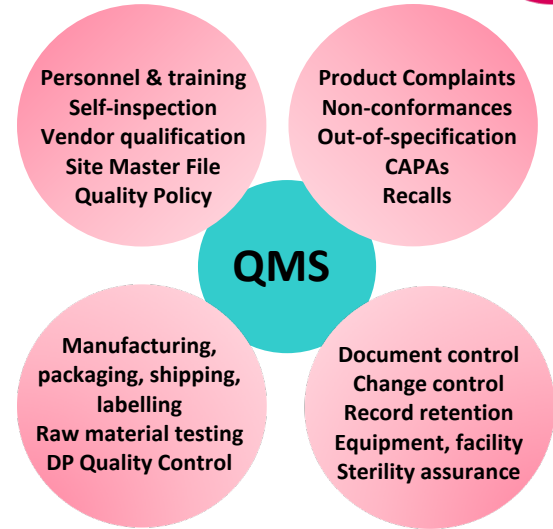


<sup>68</sup>Ga-DOTATOC PET images pre- and post-tx with <sup>177</sup>Lu-DOTATATE & <sup>90</sup>Y-DOTATOC (atypical carcinoid). Prasad 2015, *EJNMMI Research* 5(1)

# Underlying Quality Requirements



- Isotopes used in human DPs should follow **current Good Manufacturing Practices (cGMP)**
  - Underlying **Quality Management System (QMS)**
  - Should have independent Quality Assurance role(s)
  - Same requirements apply for DS's & DP's
  - Generally, creation of the raw isotope is not considered GMP, but subsequent processing/testing is (if applicable)



- GMP definitions/resources
- [US] 21 CFR 210, 211
  - [CAN] Food & Drug Regs, Part C, Division 2
  - Regulator guidance documents
  - International Conference on Harmonization (ICH) Q7

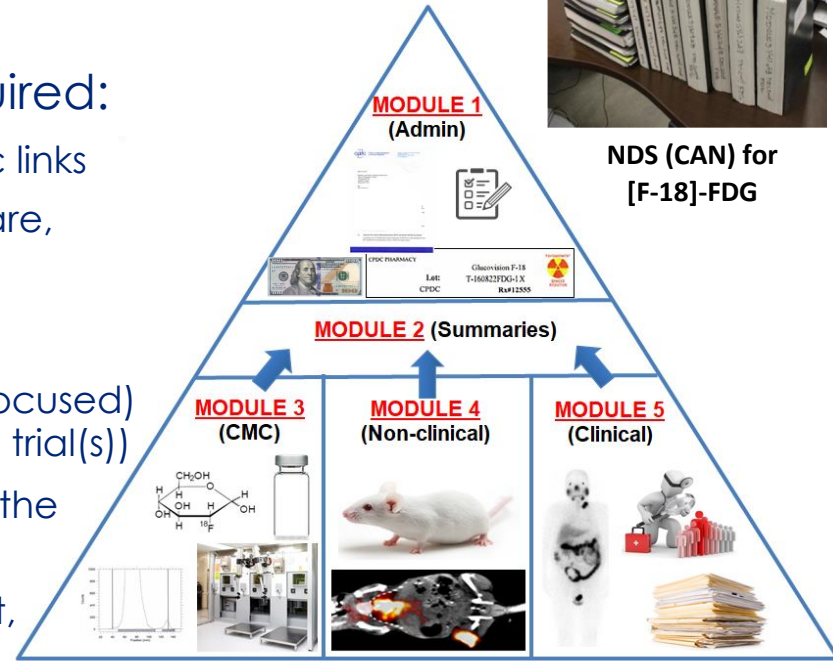
# Regulatory Submissions: Crash Course



- **Common Technical Document (CTD)**
  - Global format (**Modules 2-5**; “m2-5”) defined by ICH M4
  - **Module 1 (“m1”)**: specific to jurisdiction
- Since 2017, **electronic (eCTD) format** required:
  - **Documents**: ToC, headings, bookmarks, intra-doc links
  - **Submission**: electronic backbone, viewing software, meta-data, inter-doc links
- Regulatory lifecycle (drug products)
  - **Investigational New Drug (IND): Phase 1** (safety-focused) → **Phase 2** (proof-of-concept) → **Phase 3** (pivotal trial(s))
  - **New Drug Application (NDA; commercial)**: show the product is of high quality, safe and effective
  - **Maintenance**: assess/register changes to product, pharmacovigilance



NDS (CAN) for  
[F-18]-FDG



# CMC Information

- Regulators typically medical isotopes like a DS/API and expect a similar level of CMC info
  - **[Phase 1-2]** A Certificate of Analysis (CoA) documenting the testing performed + a statement it's manufactured following GMP may suffice
  - **[Phase 2-3 & commercial]** Full CMC information should be submitted to the regulator
- Goal: show product can be consistently produced meeting acceptable specifications ( notably identity and purity)
- Level of detail typically increases from Phase 1 → Phase 2 → Phase 3/commercial
- Placed in **Module 3.2.S ± 2.3** (Quality Overall Summary or "QOS")



**[32S1] General Info:** Name, Structure, Physicochemical Properties

**[32S2] Manufacture:** Manufacturer, Mnfng Process, Control of Materials and Critical Steps/ Intermediates, Process Validation & Development

**[32S3] Characterization:** Elucidation of Structure and Other Characteristics, Impurities

**[32S4] Control of DS:** Specifications, Analytical Methods, Validation of Methods, Batch Analyses, Justification of Specifications

**[32S5] Reference Standards**

**[32S6] Container Closure System**

**[32S7] Stability:** Summary & Conclusions, Data

**[32A] Facilities and Equipment**  
**[32R] Supporting Info**

# Registering CMC Information

## Drug Master File (DMF)

- DMF Owner submits CMC info directly to regulator
- Applicant (customer) references DMF (via a **Letter of Access (LoA)**), without direct access, for their IND/NDA/BLA
- DMF must be amended, and applicants notified to file appropriate update, when any changes made
- **[US]** Annual Report must be filed each year
- Technical review of DMF by FDA occurs
  - **[Parent DMF]** When 1<sup>st</sup> applicant files linked submission
  - **[Amended DMF]** When all applicants file linked updates
  - If any questions, FDA will contact DMF Owner directly
  - DMF Owner must wait until all applicants receive approval for parent/major changes, and (ideally) wait until they've submitted minor changes
- DMF process very similar in Canada
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FDA DMF  
Acknowledgement  
Letter →

**CPDC** Centre for Probe Development and Commercialization  
McMaster University, Nuclear Research Building  
1280 Main Street West  
Hamilton, Ontario, Canada L8S 4L7  
www.cpdcprobes.ca

August 25, 2017  
Food and Drug Administration  
Center for Drug Evaluation and Research (CDER)  
Central Document Room  
5955-B Avenue Road  
Drug Master File Staff  
Bethesda, MD 20705-1266

**Re:** Letter of Authorization (LoA) to DMF # [REDACTED]  
**DMF Subject:** [REDACTED]  
**DMF Type:** II  
**DMF Holder:** Centre for Probe Development and Commercialization (CPDC)  
**Date of DMF Filing:** August 25, 2017

The CPDC hereby authorizes the FDA to review DMF # [REDACTED] in its entirety when considering the following application:  
**Sponsor/Authorized Party:** [REDACTED]  
**Authorized Representative:** [REDACTED]  
**Application type:** Exploratory IND (eIND) [REDACTED]  
**Prepared by:** [REDACTED]

**Printed by:** [REDACTED]

The CPDC declares that this DMF is current and the CPDC will comply with the statements made within it. In addition, the CPDC commits to inform authorized parties of major changes to the DMF. The CPDC requires that all information in this DMF be treated as confidential, in accordance with 21 CFR 314.439 and 21 CFR 301.63, and that no information from the DMF be submitted to an applicant without our written consent to an authorized member of the FDA.

Please feel free to contact me if you have any questions regarding this LoA or the related DMF.  
Sincerely,  
[REDACTED]  
(E) regulatory@imagingprobes.ca

DEPARTMENT OF HEALTH AND HUMAN SERVICES  
Food and Drug Administration  
Silver Spring, MD 20993

DMF # [REDACTED] DMF ACKNOWLEDGEMENT

CENTRE FOR PROBE DEVELOPMENT AND COMMERCIALIZATION  
ATTN: [REDACTED]  
MCMASTER UNIV. NUCLEAR RESEARCH BLDG (NBR) - A310  
1280 MAIN STREET WEST  
HAMILTON ON L8S 4L7, CANADA

Dear [REDACTED],

The Food and Drug Administration acknowledges receipt of the following Drug Master File (DMF) submission:

**DMF NUMBER ASSIGNED:** [REDACTED]  
**DATE OF SUBMISSION:** AUGUST 25, 2017  
**DMF TYPE:** II  
**SECURITY TITLE:** [REDACTED]  
**HOLDER:** CENTRE FOR PROBE DEVELOPMENT AND COMMERCIALIZATION  
**SUBMITTED BY:** CENTRE FOR PROBE DEVELOPMENT AND COMMERCIALIZATION  
**AGENT:** CLINICAL AND REGULATORY SERVICES LLC

All subsequent correspondence to this DMF should be identified with the information as provided above. One original and one duplicate copy should be submitted to the following address:

Food and Drug Administration  
Center for Drug Evaluation and Research  
Central Document Room  
Drug Master File Staff  
5955-B Avenue Road  
Bethesda, MD 20705-1266

Your DMF will be reviewed only in connection with a New Drug Application, Abbreviated New Drug Application, Investigational New Drug Application, Biological License Application, New Animal Drug Application, Abbreviated New Animal Drug Application, Investigational New Animal Drug Application, or DMF if it is intended to support when a Letter of Authorization (LoA) is submitted to the DMF and a copy of the LoA is submitted in the application (e.g., NDA, that references the DMF).

← Letter of Access (LoA)





# What Does This All Mean?



- **Quality Management System**

- Budget **~7-9 months** to set up and **~3 months** to train on & activate the system; could do this in a staggered fashion
- Consultants can help set up and audit ± manage your QMS; also consider in-house Quality Assurance (QA) staff
- FDA unlikely to audit at IND stage, but they will probably audit if you have a customer at NDA/BLA stage; similar situation in Canada

- **Drug Master File**

- Effort to prepare and submit a parent DMF (including FDA review) **~150 hours**
- Annual effort to maintain a DMF **~75-125 hours**
- Close coordination between DMF Owner ↔ Regulator ↔ Applicant(s)
- Consider consultants to manage this for you

- Compliant QMS and DMF = attractive proposition to potential customers



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