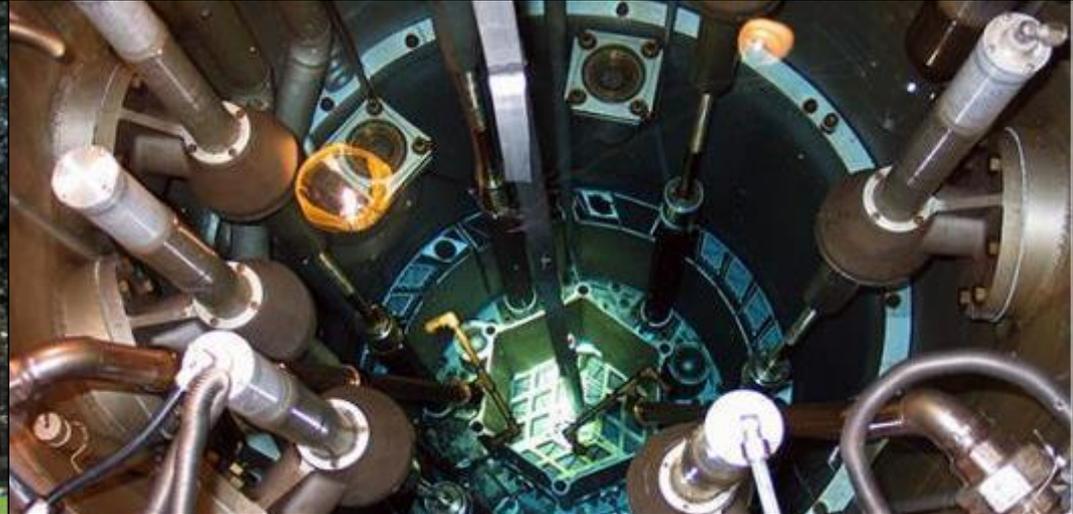


# MIT NUCLEAR REACTOR LABORATORY

*an MIT Interdepartmental Center*



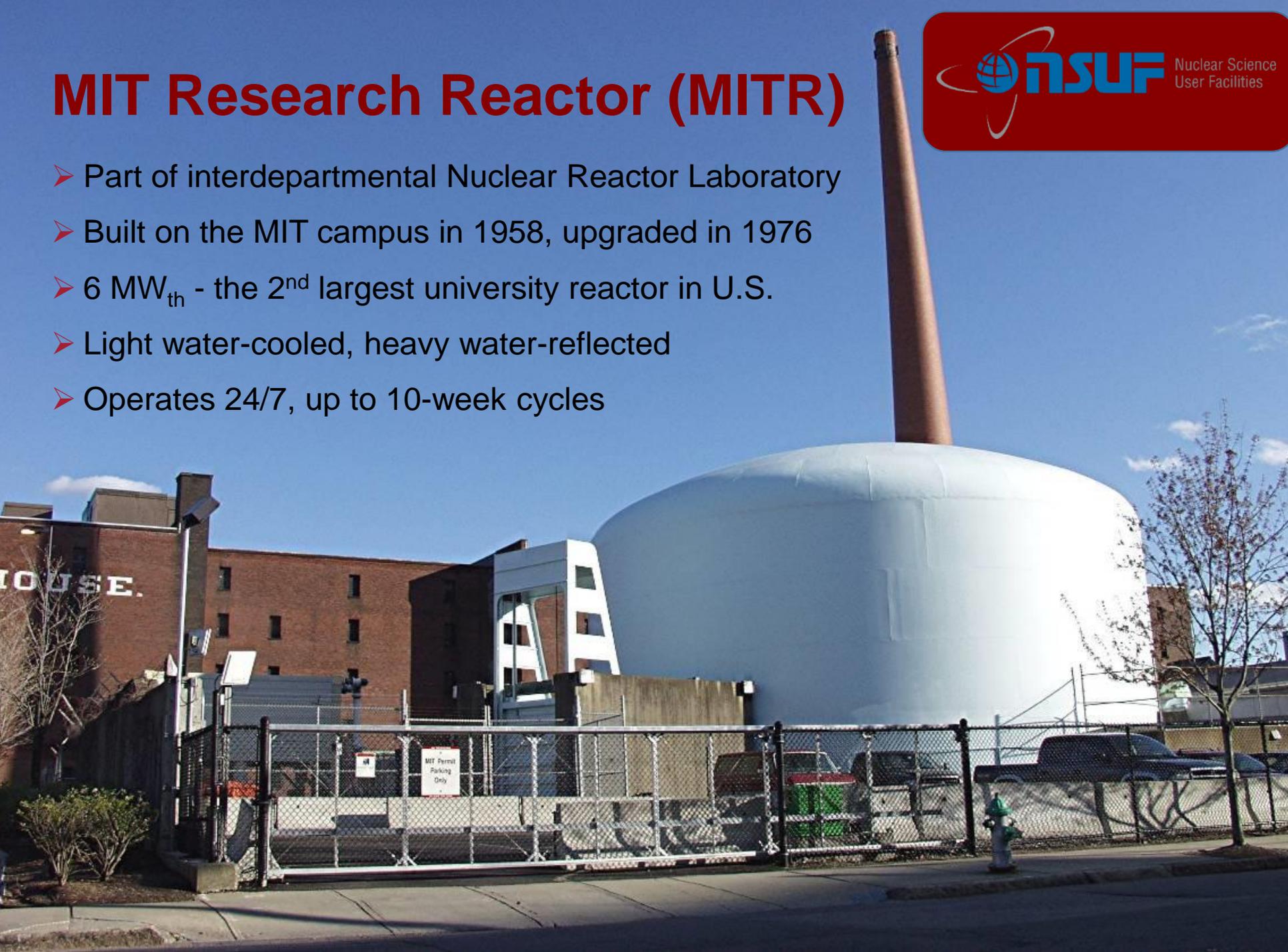
## Technical Analysis and Administrative Issues of Criticality Study for Different MITR Facilities

Kaichao Sun, MIT-NRL

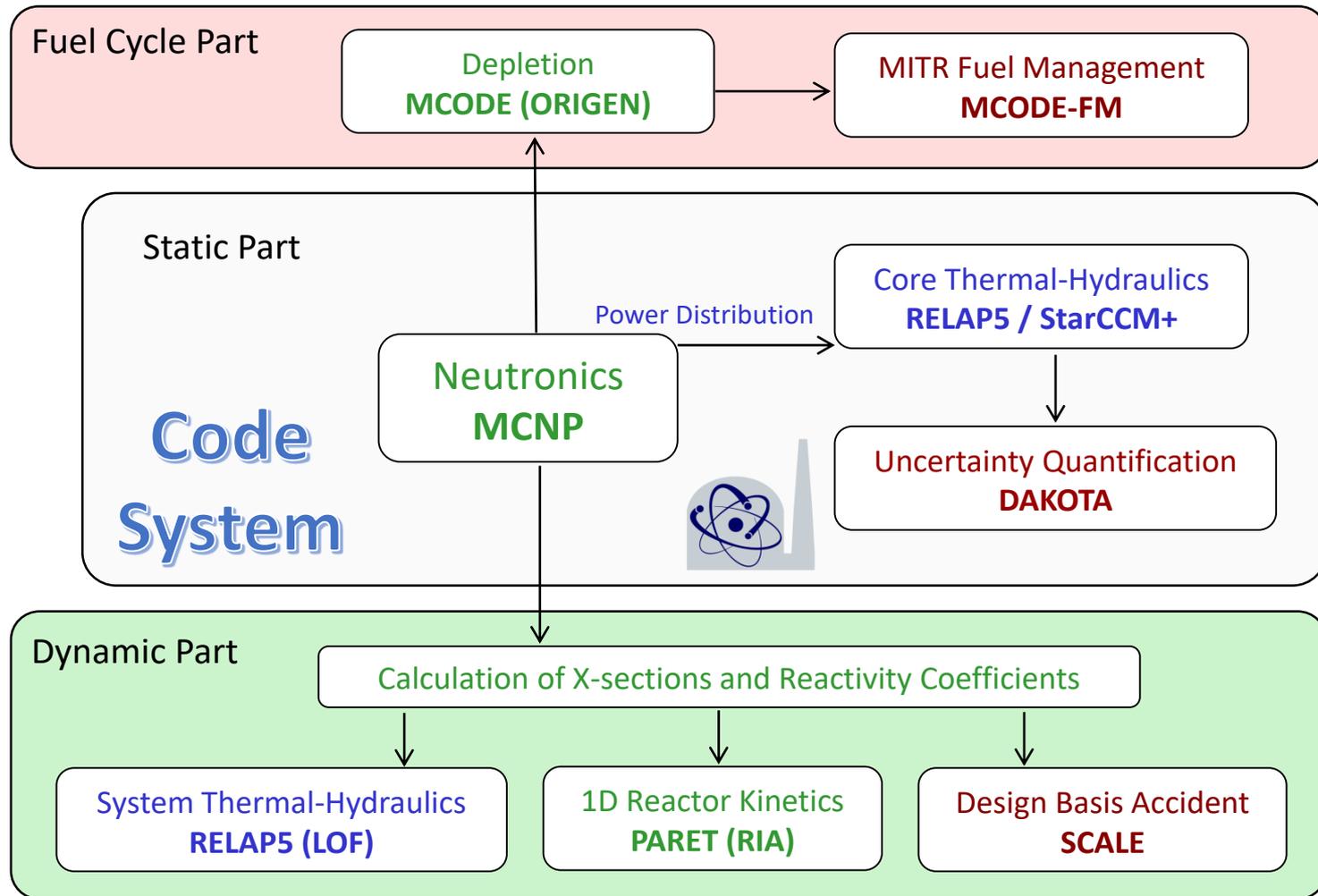
*Group Leader – Reactor Physics, Research Scientist, Reactor Engineer, Criticality Officer*

# MIT Research Reactor (MITR)

- Part of interdepartmental Nuclear Reactor Laboratory
- Built on the MIT campus in 1958, upgraded in 1976
- 6 MW<sub>th</sub> - the 2<sup>nd</sup> largest university reactor in U.S.
- Light water-cooled, heavy water-reflected
- Operates 24/7, up to 10-week cycles



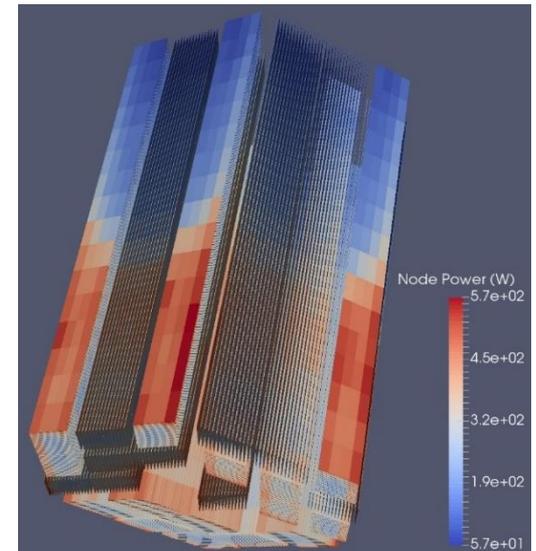
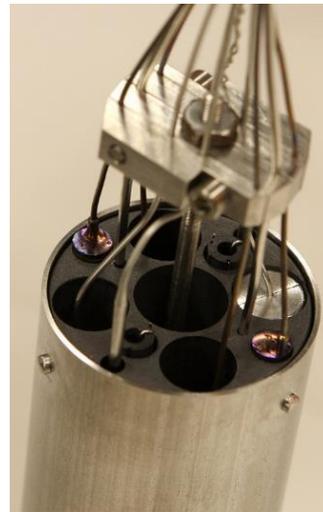
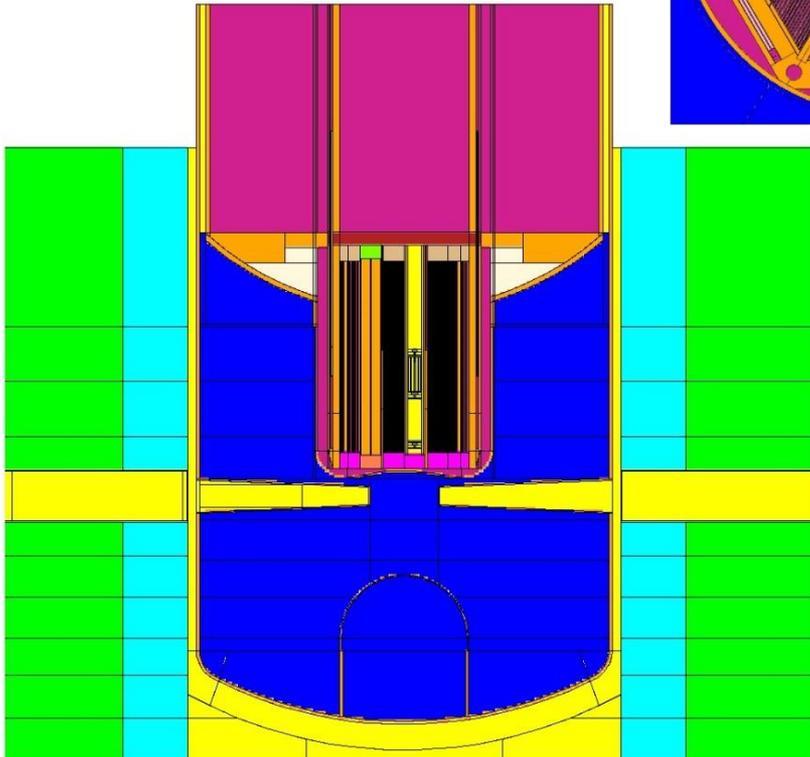
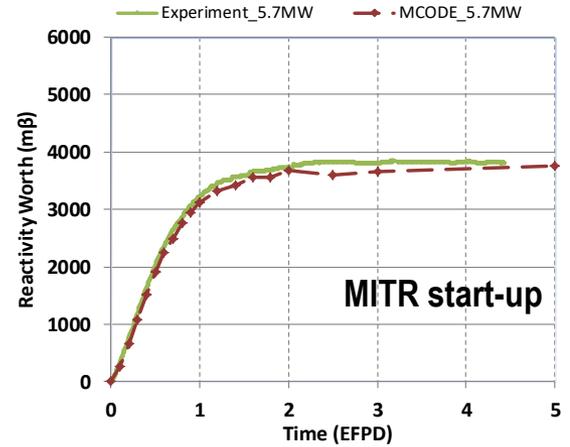
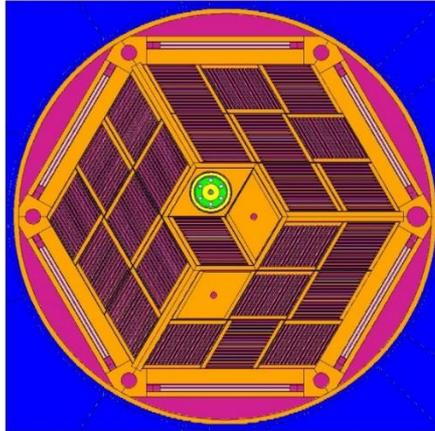
# Code System



# MITR Modeling & Fuel Management



- Detailed MCNP modeling
- Extensive experimental validations
- Criticality (shim bank height) search
- Tracking rhomboid-shaped fuel elements being rotated and/or flipped

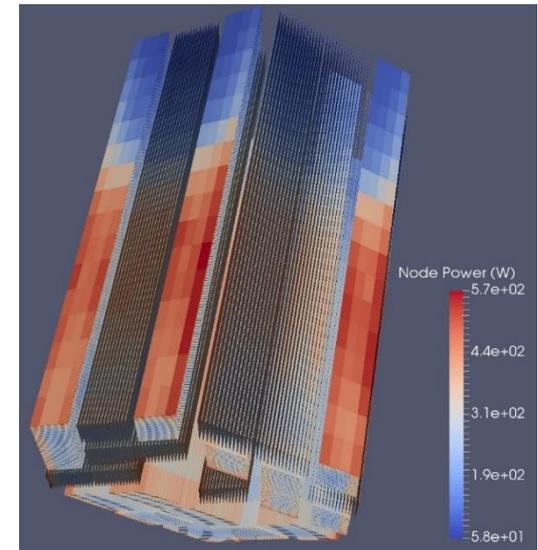
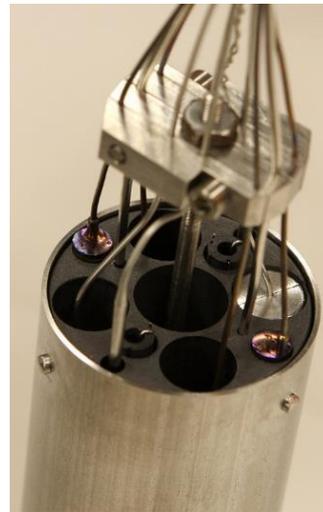
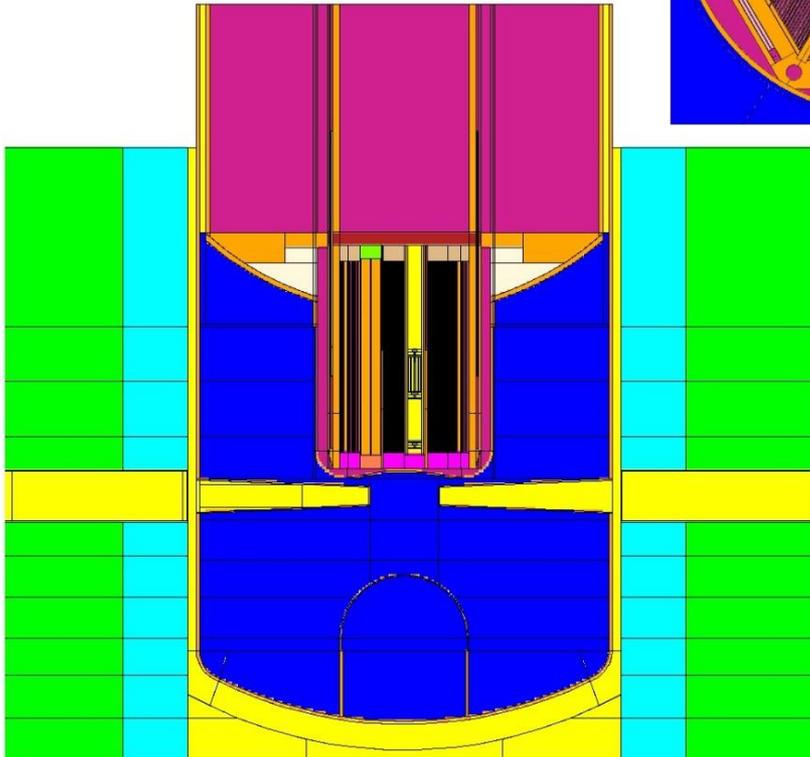
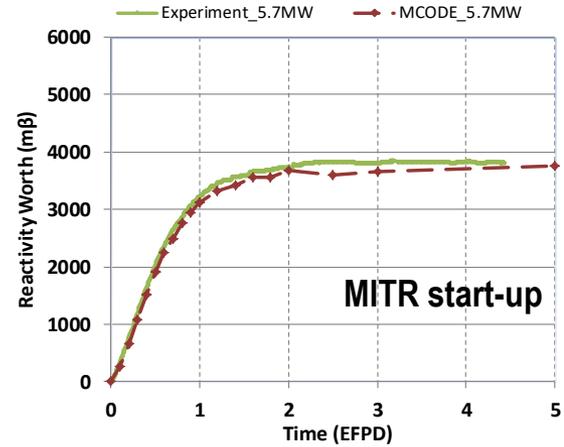
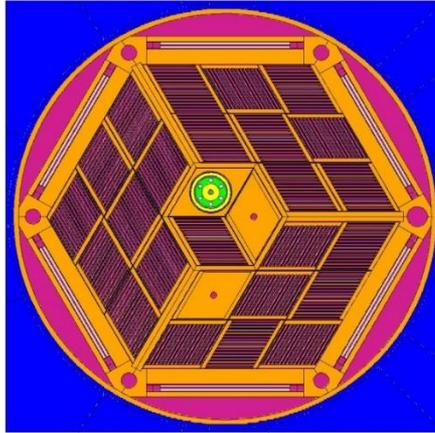


Power Distribution in MITR Core

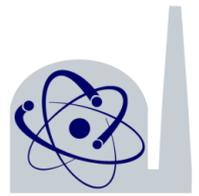
# MITR Modeling & Fuel Management



- Detailed MCNP modeling
- Extensive experimental validations
- Criticality (shim bank height) search
- Tracking rhomboid-shaped fuel elements being rotated and/or flipped



Power Distribution in MITR Core



# Background

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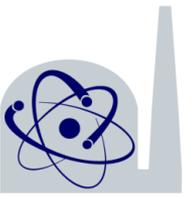
- During recent years, U.S. Nuclear Regulation Commission (NRC) enhances the criticality safety regulations, emphasis being placed on the validation requirements for the corresponding neutronics calculations.
- In the past two years, there are four criticality studies being required to the Criticality Officer for analyzing multiple MITR facilities with fissionable material involved:
  - I. Wet Storage Systems (Spent Fuel Pool and Wet Storage Ring)
  - II. Special Nuclear Material Vault
  - III. Exponential Graphite Pile (Storage and Operation)
- Most existing criticality reports (if there is any) for the above mentioned facilities are out dated and lack of sufficient technical details
- There are needs to perform up-to-date calculations for the license renewal (and/or accommodate the new regulation requirements)

# Objectives

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- 1. Technical:** There is a clear trend that NRC pushed to implement neutronics validations for the calculation results, where newer versions of ANSI/ANS Standards (Series 8) is particularly requested to be followed.  
How other Research Reactors accommodate this request?
  
- 2. Administrative:** At least at MITR, there is no specific/clear funding source supporting criticality safety analysis and validation report.  
How other Research Reactors solve the financial issue?



# Criticality Safety Analyses

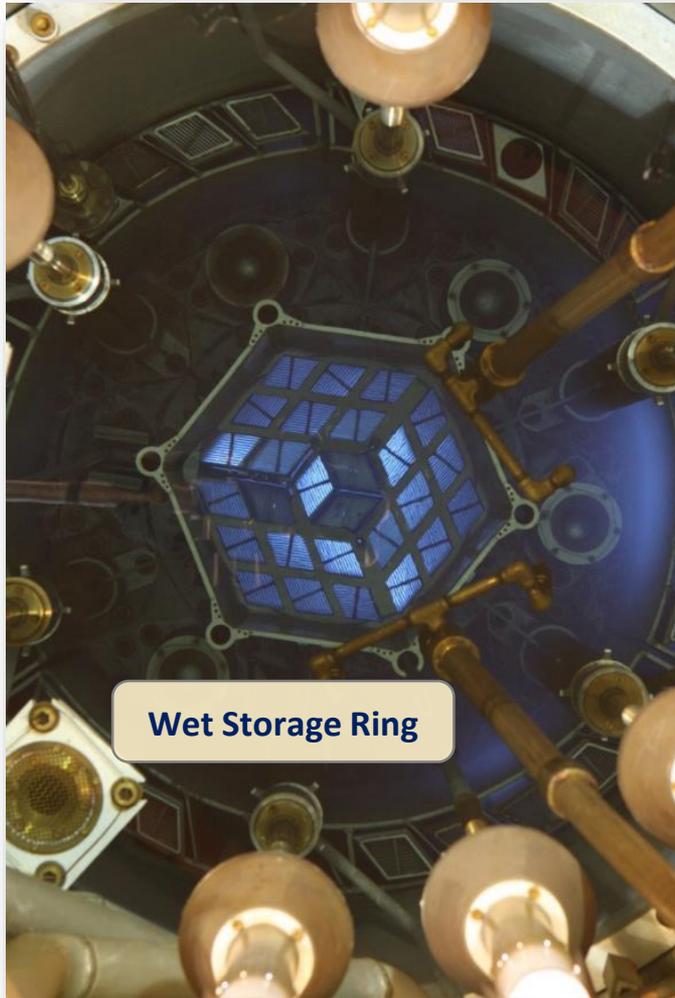
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1. **Wet Storage Systems** (Spent Fuel Pool and Wet Storage Ring)
2. **Special Nuclear Material Vault**
3. **Exponential Graphite Pile** (Storage and Operation Configurations)

All cases shall satisfy the MITR technical specifications, i.e.,  $k_{eff}$  shall be less than 0.90 (NRC limit is 0.95) with sufficient safety margins, by considering double contingency – typically over (or double) batching and light-water flooding.

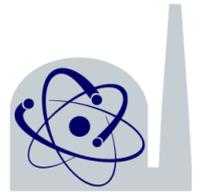


# Wet Storage Systems



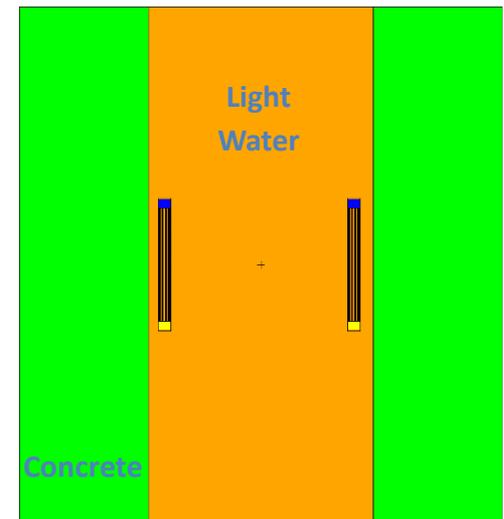
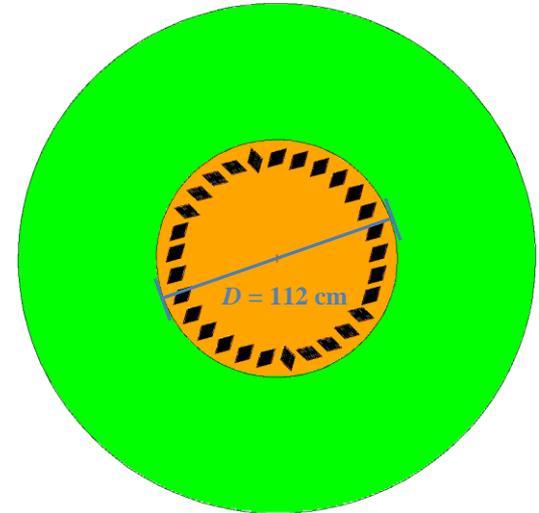
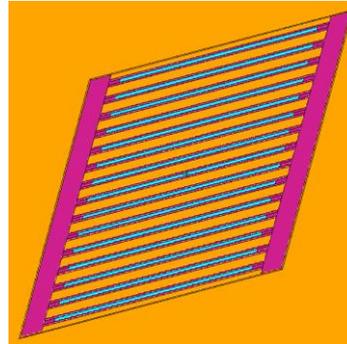
- NRC issued a Generic Letter, asking reactors to address degradation of neutron-absorbing materials in wet storage systems for reactor fuel
- We were trying to demonstrate our wet storage systems are able to maintain sub-criticality without any neutron-absorbing materials



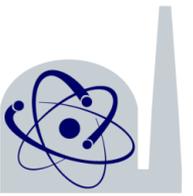


# Wet Storage Ring – Modeling

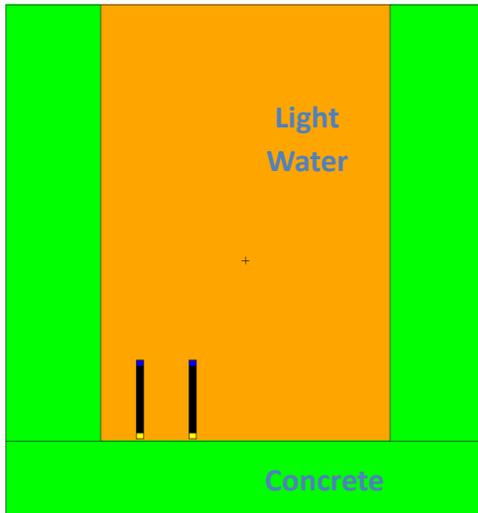
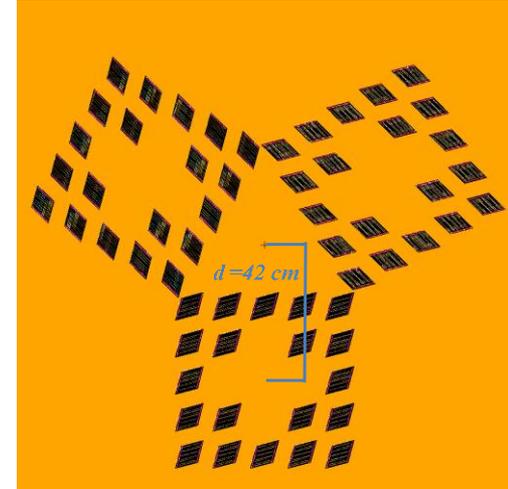
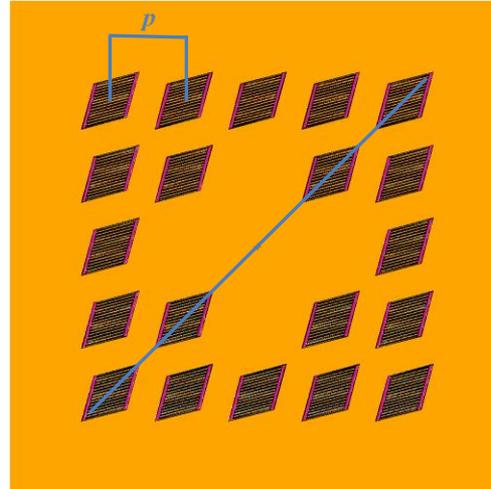
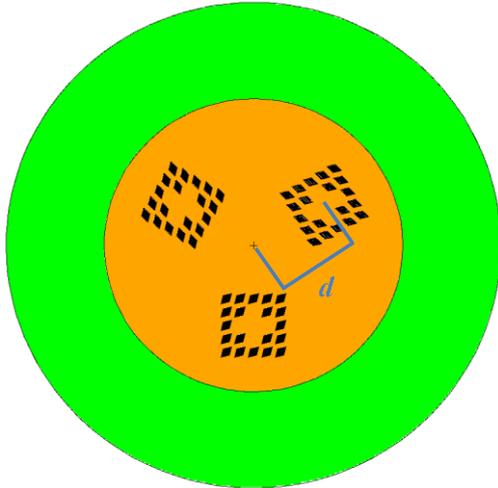
- 1) No neutron-absorbing materials (i.e., cadmium liners for the MITR case) are included in the MCNP model. This is a very conservative assumption, since it is highly unlikely that cadmium is degraded to zero level.
- 2) No structural components, such as depleted shim blades, metallic racks, storage containers, and etc., are taken into account. There is only full density (room temperature) light-water surrounding the fuel elements in the MCNP model. This is also a conservative assumption, since it will result in higher  $k_{\text{eff}}$ .
- 3) All fresh fuel elements are used in the calculations. Such an approach is again on the conservative side, since additional fissile materials are included.



**Results:  $0.70496 \pm 0.00060$**



# Spent Fuel Pool – Modeling



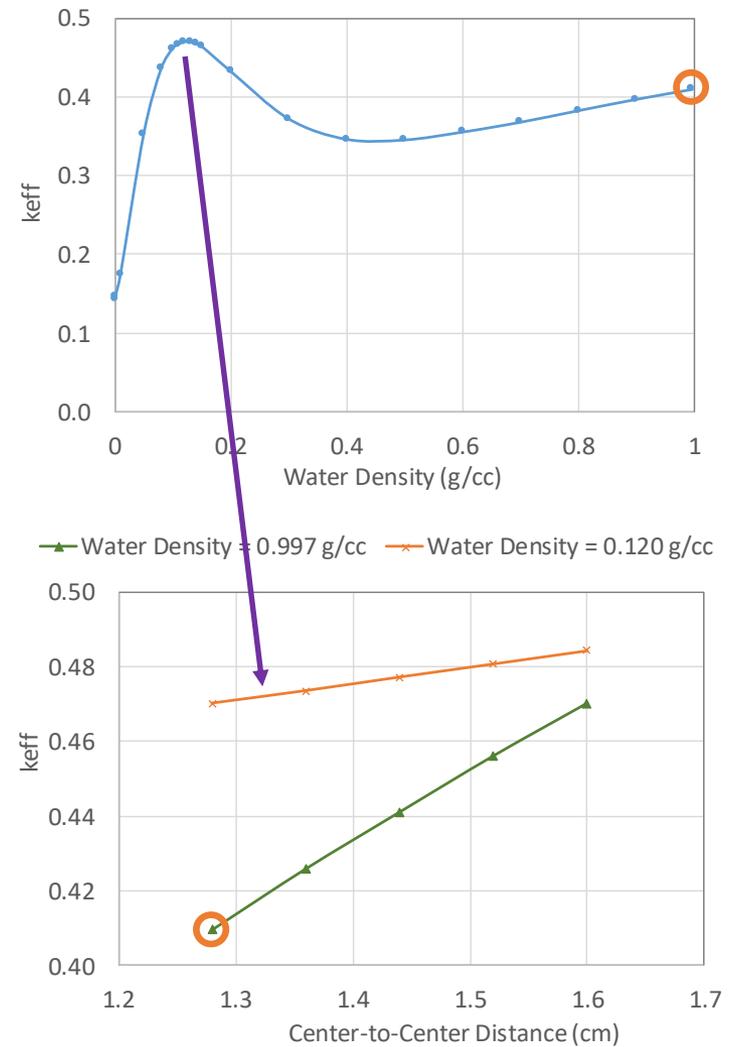
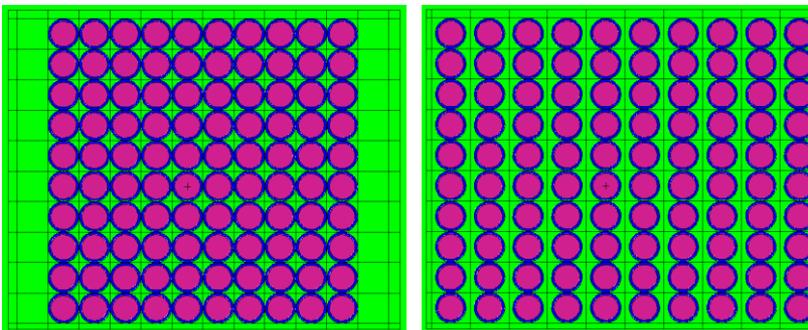
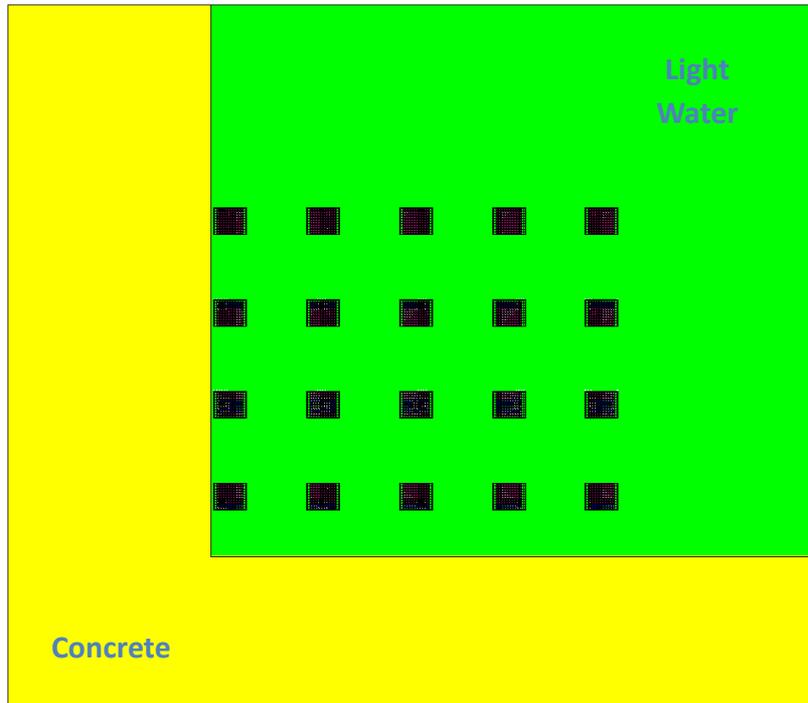
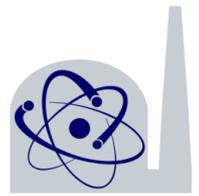
Loading Configurations	Results	Pitch (p)	Results
25 – Full Fuel Elements Loading	0.96533 ± 0.00057	11.0 cm	0.81219 ± 0.00070
24 – 1 Central Element Out	0.90794 ± 0.00057	<b>11.5 cm (Ref)</b>	<b>0.77633 ± 0.00057</b>
23 – 1 Central + 1 Neighboring Elements Out	0.82360 ± 0.00057	12.0 cm	0.74265 ± 0.00058
21 – 1 Central + 3 Neighboring Elements Out	0.82267 ± 0.00062		
21 – 0 Central + 4 Neighboring Elements Out	0.78881 ± 0.00057		
<b>20 – 1 Central + 4 Neighboring Elements Out</b>	<b>0.77633 ± 0.00057</b>	<b>Distance (d)</b>	<b>Results</b>
13 – 12 Corner Elements (3 each) Out	0.87151 ± 0.00061	60.0 cm	0.77678 ± 0.00042
9 – Form a 3×3 Square	0.82541 ± 0.00068	48.0 cm	0.77933 ± 0.00065
		<b>42.0 cm (Min)</b>	<b>0.81340 ± 0.00074</b>

# Special Nuclear Material Vault

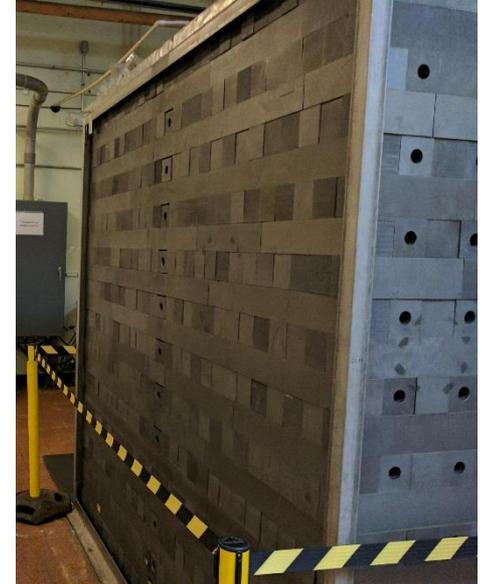


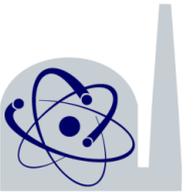
- Special nuclear material inventory started to build-up since 1960s.
- No criticality safety analysis was required for the past several license renewals (every 10 years) until the most recent one in 2016.

# SNM Vault – Modeling



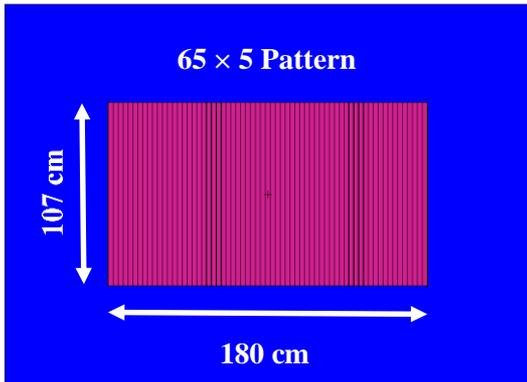
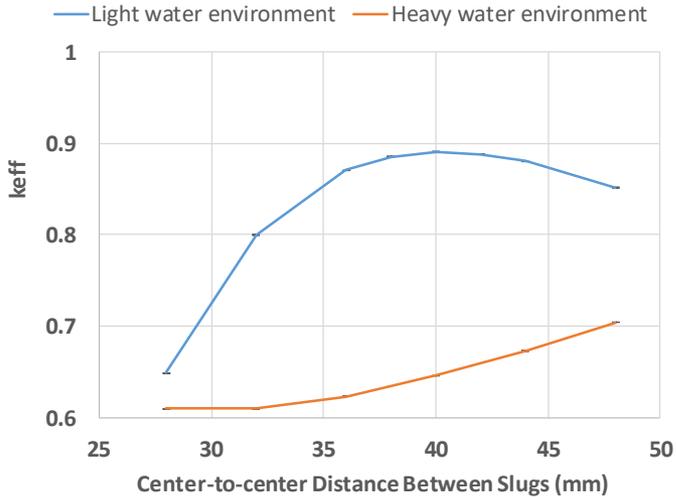
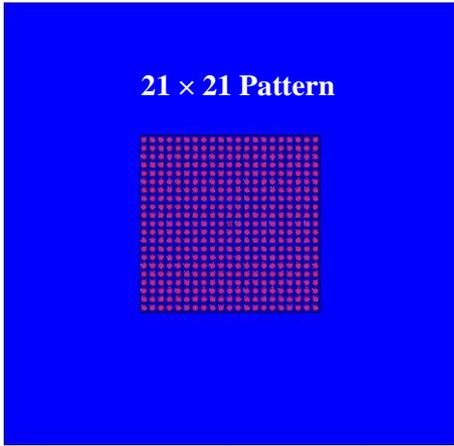
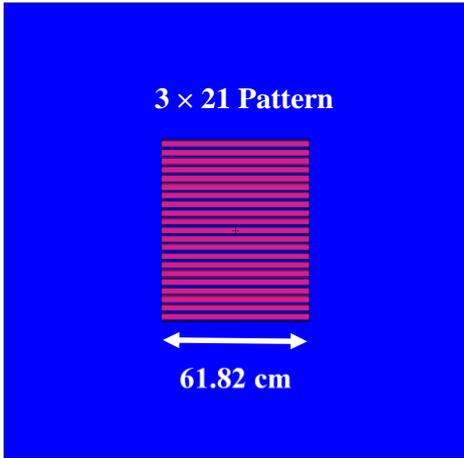
# Exponential Graphite Pile



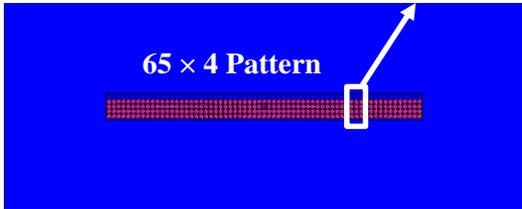
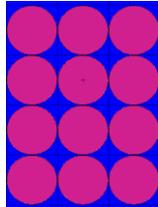


# Fuel Slug Storage – Modeling

## “Neutronically Optimal” Storage Configuration



## “Realistic” Storage Configuration



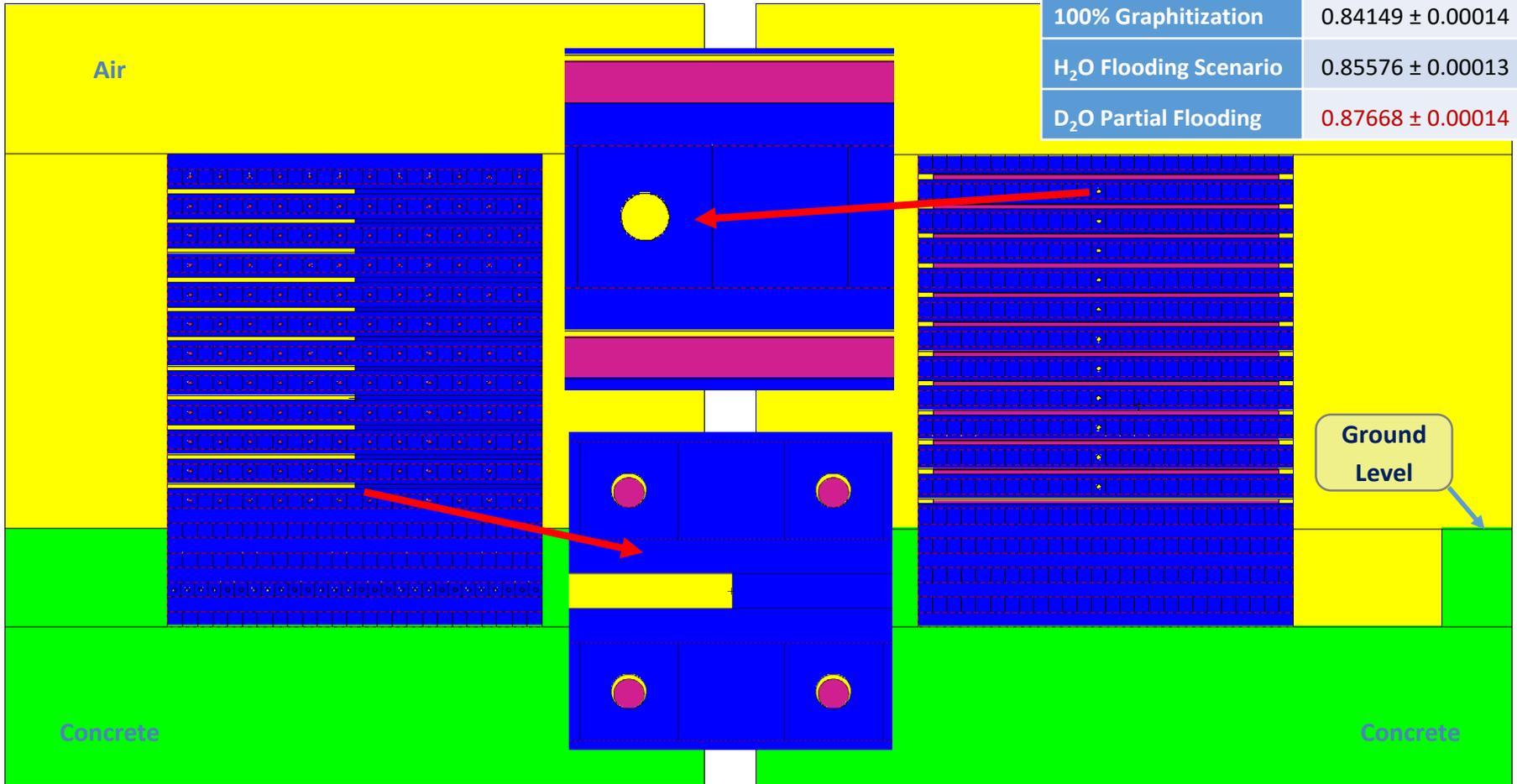
**Results:  $0.55541 \pm 0.00030$  (light-water)**  
 **$0.68889 \pm 0.00030$  (heavy-water)**



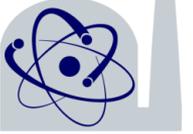
# Graphite Pile – Modeling

“Front Face” (Vertical Cross-section)

“Side Face”

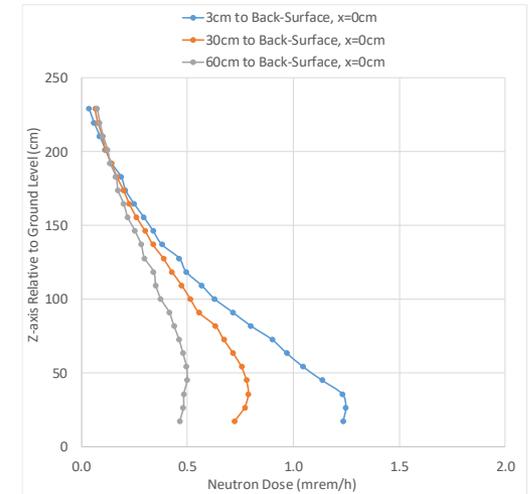
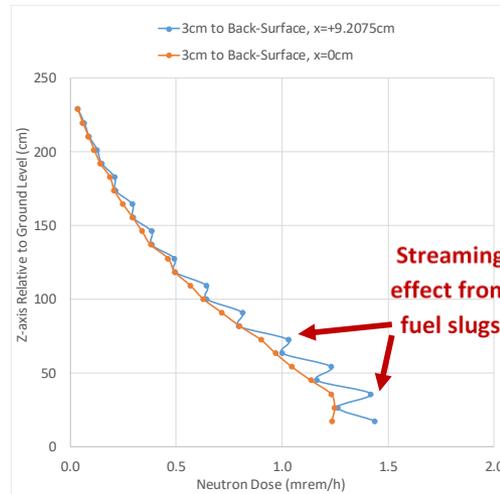
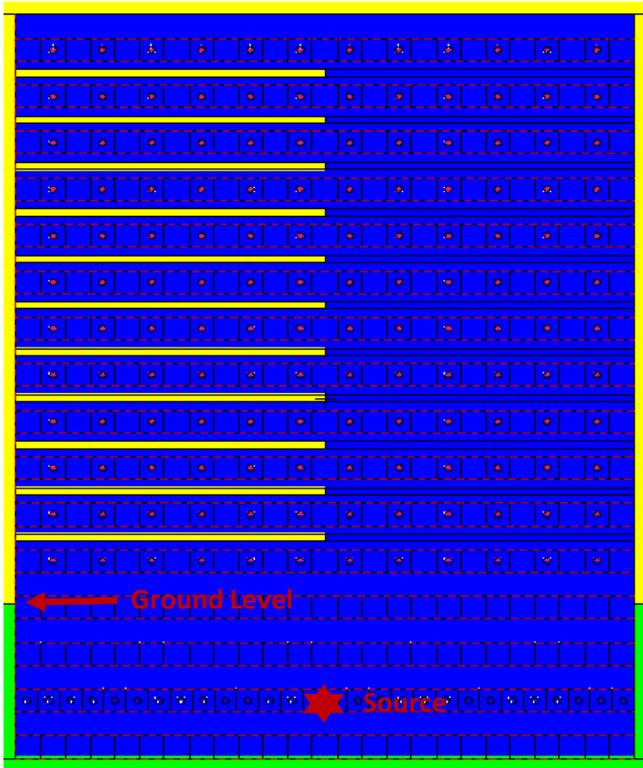


	$k_{\text{eff}} \pm 1\sigma$
Reference Case	$0.84821 \pm 0.00014$
100% Graphitization	$0.84149 \pm 0.00014$
H <sub>2</sub> O Flooding Scenario	$0.85576 \pm 0.00013$
D <sub>2</sub> O Partial Flooding	$0.87668 \pm 0.00014$



# Neutron Doses – Pedestal Source

- A 10-curie Pu-Be source loaded at pedestal channel
- At 30 cm from pile surfaces, total radiation level < 1.0 mrem/h

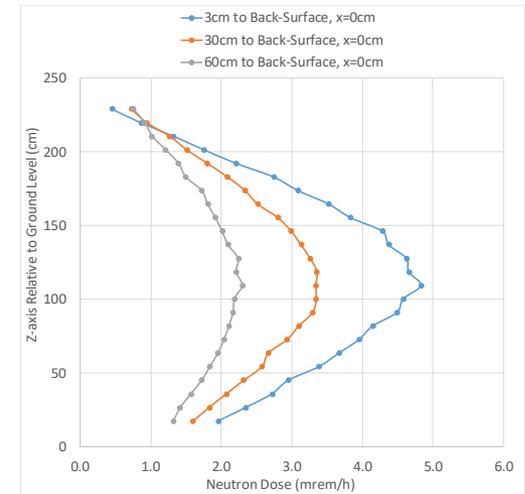
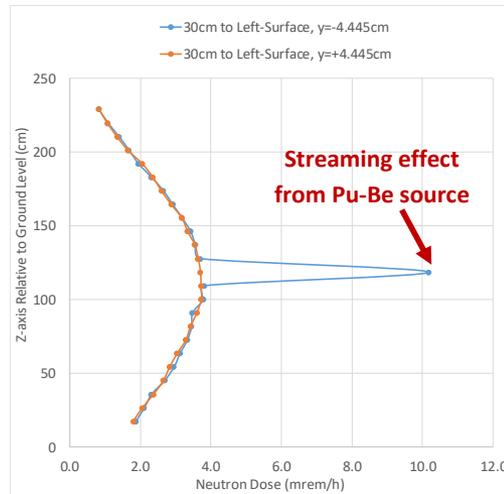
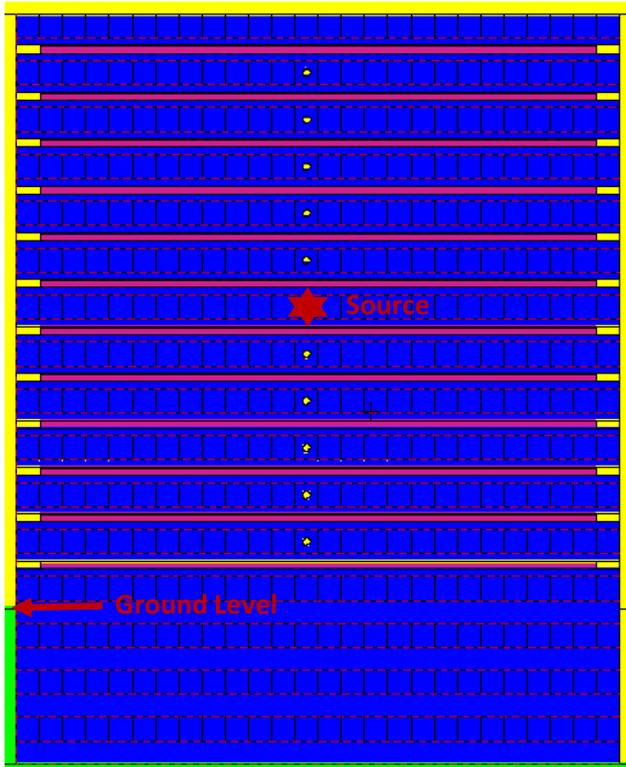


	-12	-11	-10	-9	-8	-7	-6	-5	-4	-3	-2	-1	0	1	2	3	4	5	6	7	8	9	10	11	12
11																									
10		0.022	0.045	0.066	0.082	0.094	0.101	0.101	0.101	0.101	0.101	0.101	0.101	0.101	0.101	0.101	0.101	0.101	0.101	0.101	0.101	0.101	0.101	0.101	0.101
9			0.047	0.099	0.145	0.182	0.208	0.223	0.223	0.223	0.223	0.223	0.223	0.223	0.223	0.223	0.223	0.223	0.223	0.223	0.223	0.223	0.223	0.223	0.223
8				0.075	0.158	0.231	0.291	0.334	0.357	0.358	0.358	0.358	0.358	0.358	0.358	0.358	0.358	0.358	0.358	0.358	0.358	0.358	0.358	0.358	0.358
7					0.107	0.225	0.330	0.416	0.479	0.512	0.514	0.514	0.514	0.514	0.514	0.514	0.514	0.514	0.514	0.514	0.514	0.514	0.514	0.514	0.514
6						0.145	0.305	0.447	0.565	0.651	0.697	0.701	0.701	0.701	0.701	0.701	0.701	0.701	0.701	0.701	0.701	0.701	0.701	0.701	0.701
5							0.189	0.399	0.588	0.745	0.861	0.925	0.930	0.930	0.930	0.930	0.930	0.930	0.930	0.930	0.930	0.930	0.930	0.930	0.930
4								0.241	0.511	0.757	0.965	1.121	1.208	1.217	1.145	0.998	0.790	0.537	0.255						
3									0.302	0.643	0.960	1.234	1.445	1.566	1.582	1.485	1.288	1.013	0.684	0.323					
2										0.371	0.793	1.197	1.561	1.851	2.024	2.051	1.917	1.647	1.281	0.857	0.402				
1											0.441	0.954	1.465	1.954	2.367	2.628	2.671	2.477	2.093	1.597	1.051	0.488			
0												0.514	1.125	1.775	2.455	3.086	3.519	3.600	3.287	2.693	1.985	1.271	0.582		
-1													0.629	1.395	2.295	3.365	4.491	5.348	5.524	4.907	3.818	2.658	1.629	0.737	

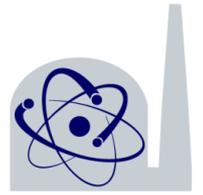


# Neutron Doses – Central Source

- a 10-curie Pu-Be source loaded at graphite pile center
- At 30 cm from pile surfaces, total radiation level < 4.0 mrem/h



	-12	-11	-10	-9	-8	-7	-6	-5	-4	-3	-2	-1	0	1	2	3	4	5	6	7	8	9	10	11	12
11																									
10		0.064	0.137	0.208	0.271	0.321	0.348	0.347	0.318	0.267	0.204	0.134	0.062												
9																									
8		0.137	0.296	0.452	0.596	0.710	0.775	0.773	0.704	0.587	0.444	0.291	0.134												
7																									
6		0.208	0.454	0.700	0.939	1.141	1.258	1.254	1.130	0.925	0.688	0.444	0.204												
5																									
4		0.275	0.603	0.946	1.300	1.621	1.822	1.815	1.601	1.276	0.926	0.589	0.268												
3																									
2		0.328	0.728	1.162	1.638	2.107	2.424	2.413	2.078	1.603	1.133	0.709	0.320												
1																									
0		0.361	0.805	1.299	1.866	2.456	2.935	2.909	2.416	1.821	1.264	0.783	0.351												
-1																									
-2		0.368	0.817	1.317	1.888	2.481	2.959	2.932	2.441	1.843	1.282	0.795	0.357												
-3																									
-4		0.347	0.766	1.217	1.707	2.183	2.504	2.493	2.153	1.671	1.187	0.746	0.338												
-5																									
-6		0.307	0.670	1.042	1.419	1.756	1.964	1.956	1.736	1.395	1.020	0.654	0.300												
-7																									
-8		0.256	0.552	0.843	1.117	1.344	1.475	1.471	1.332	1.102	0.829	0.542	0.251												
-9																									
-10		0.205	0.436	0.655	0.850	1.003	1.087	1.085	0.996	0.841	0.646	0.429	0.202												
-11																									
-12		0.168	0.349	0.518	0.662	0.770	0.829	0.827	0.766	0.656	0.511	0.344	0.165												

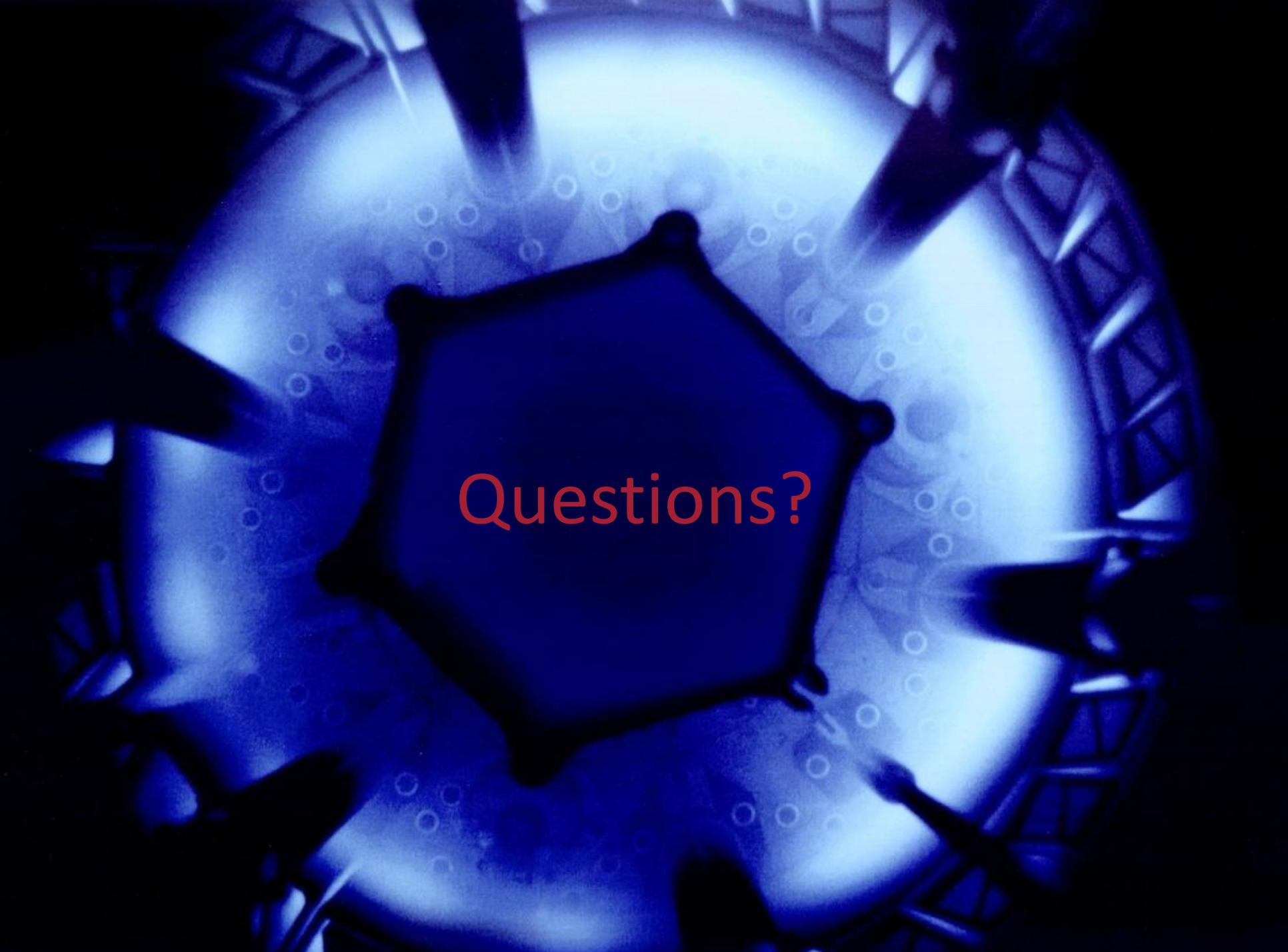


# Summary and Discussion

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**Summary:** Several criticality safety analyses for MITR facilities have been presented. All cases satisfy MITR technical specifications, i.e.,  $k_{\text{eff}}$  less than 0.90 (NRC limit is 0.95) with sufficient safety margins, by considering double contingency.

- 1. Technical:** There is a clear trend that NRC pushed to implement neutronics validations for the calculation results, where newer versions of ANSI/ANS Standards (Series 8) is particularly requested to be followed. How other Research Reactors accommodate this request?
- 2. Administrative:** At least at MITR, there is no specific/clear funding source supporting criticality safety analysis and validation report. How other Research Reactors solve the financial issue?

The image features a dark blue, monochromatic background. In the center is a dark, solid pentagon. Surrounding this central shape are faint, glowing geometric patterns, including circles and lines, which create a sense of depth and complexity. The overall aesthetic is technical and futuristic.

Questions?