



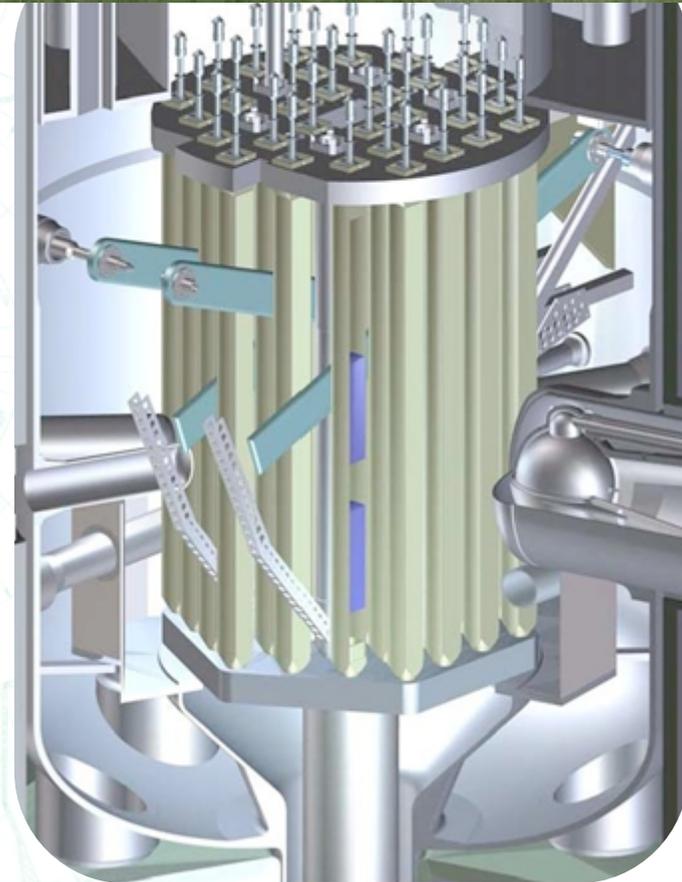
Scram Rod Response Data Acquisition

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NBSR Overview

- ▶ 20 MW D₂O cooled and moderated
- ▶ Tank type reactor, MTR type fuel
- ▶ 4 semaphore-type shim arms, 1 regulating rod
- ▶ Variation on Argonne CP-5 class reactor



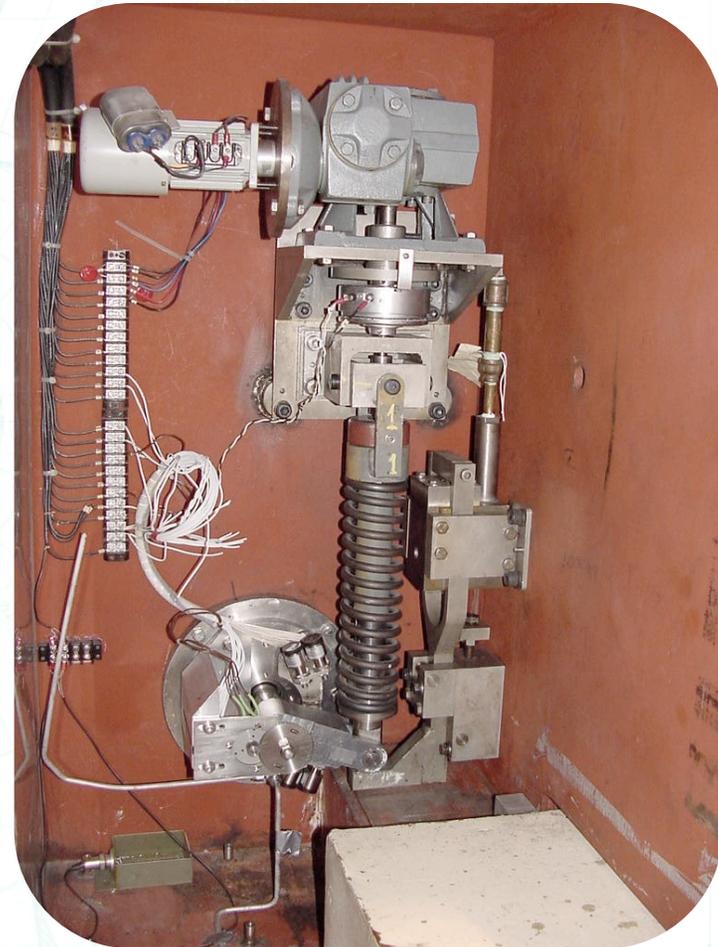
Problem Statement

- ▶ Outdated Equipment Used for Scram Response Test
- ▶ Labor Intensive Manual Method for Measuring Response Time
- ▶ Data Recorded to and stored on 3½" Floppy Disks



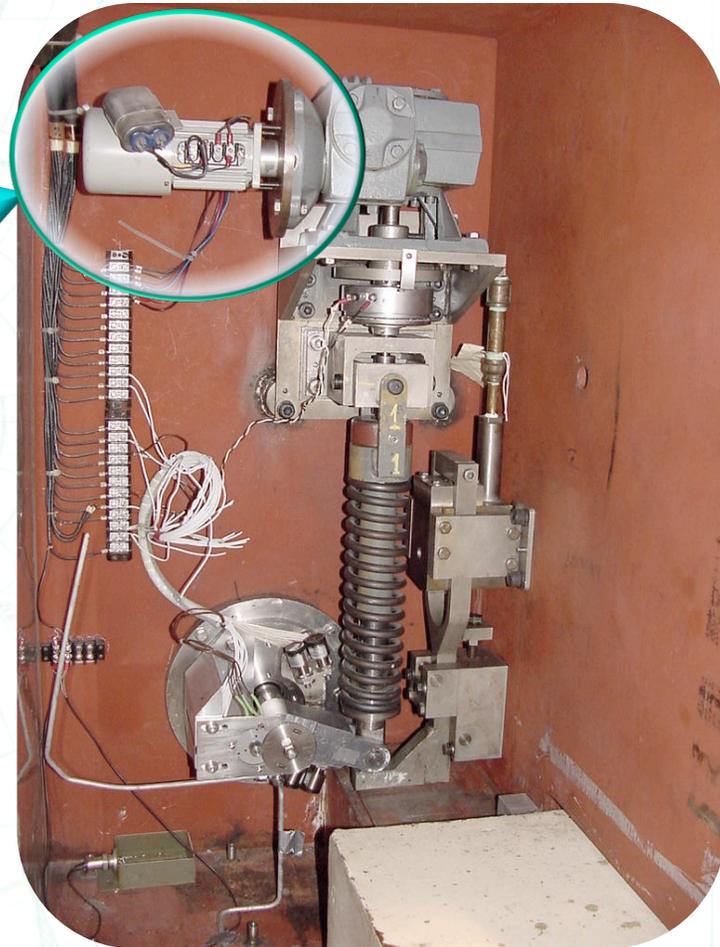
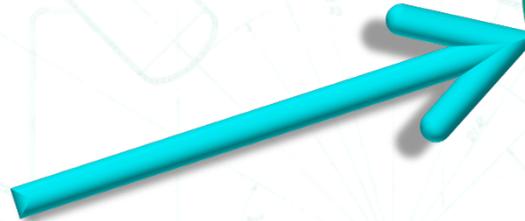
Shim Drive

- ▶ Spring Compresses as Shim is Withdrawn
- ▶ Scram
 - Electromagnetic Clutch Releases
 - Gravity + Spring drive the shim into the core



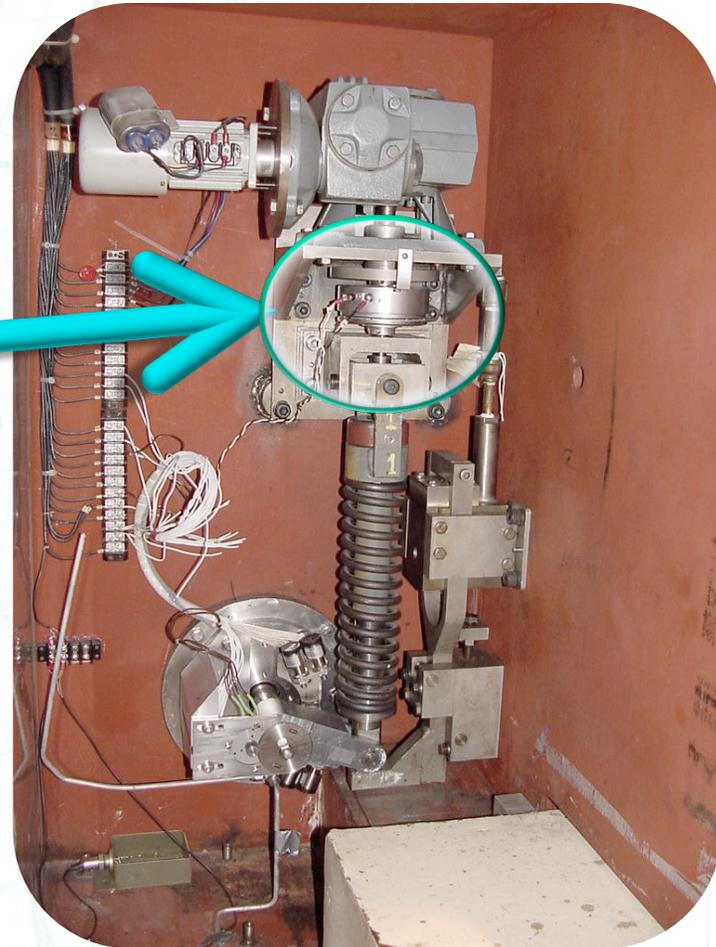
Shim Drive and Scram

Shim
Drive
Motor



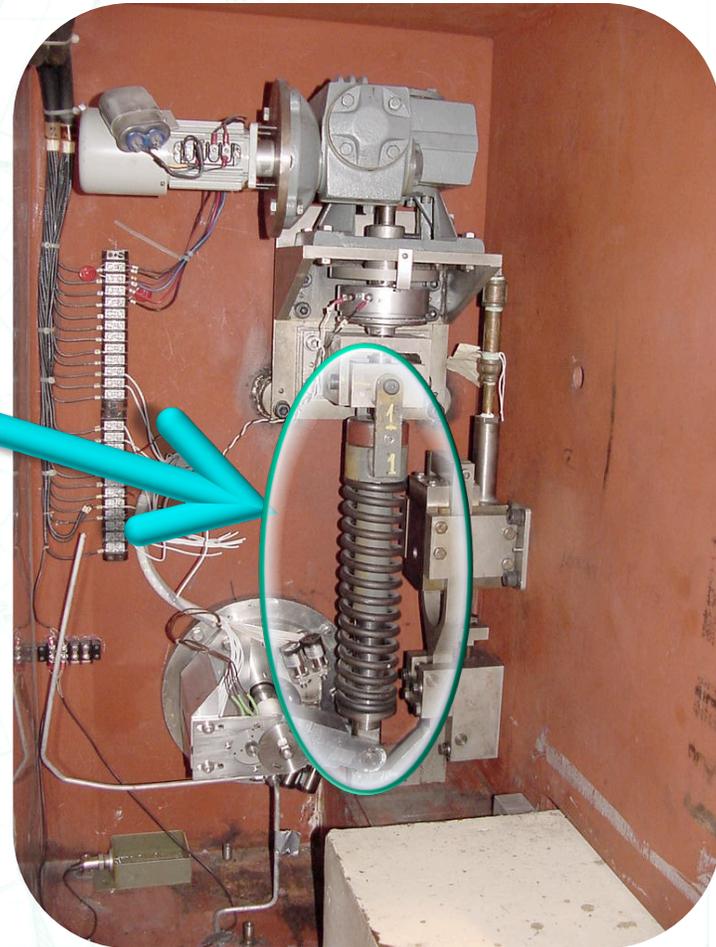
Shim Drive and Scram

Electro-
Magnetic
Clutch



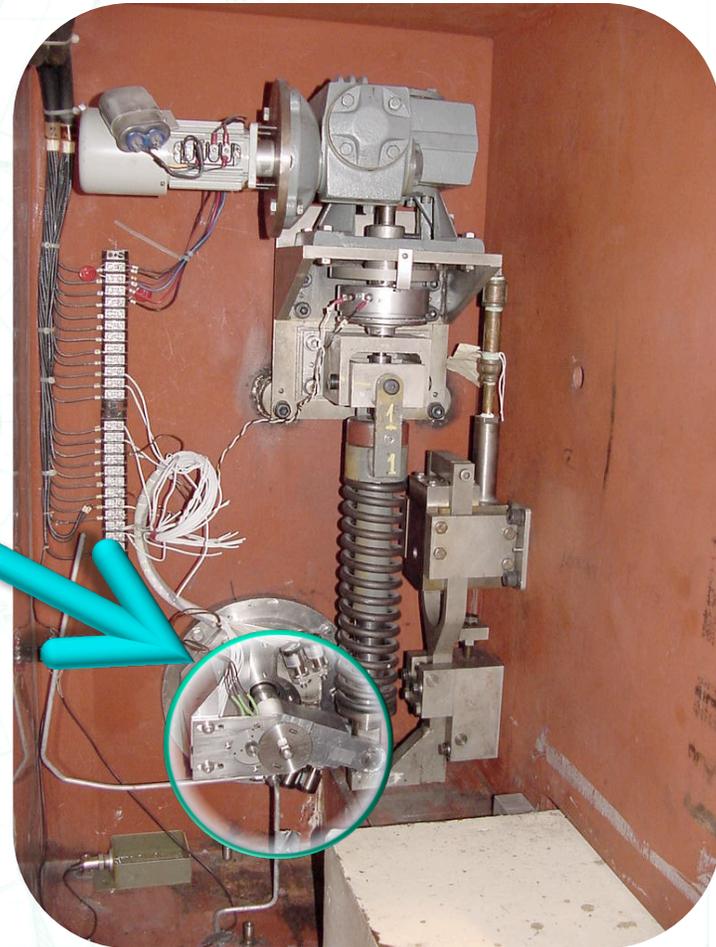
Shim Drive and Scram

Spring Assist



Shim Drive and Scram

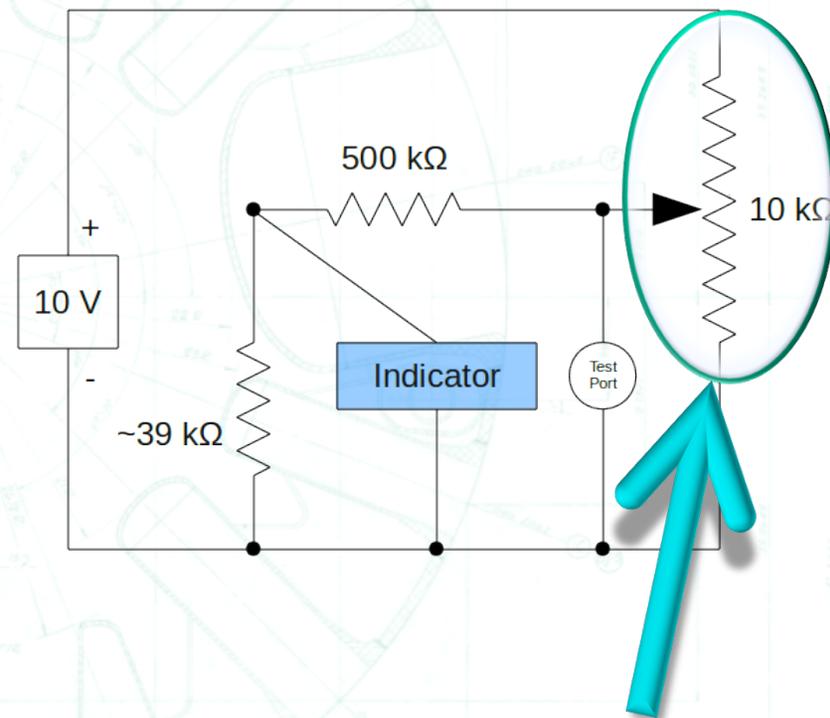
Position Potentiometer



Shim Position Indication

- Potentiometer Coupled to Shim Angle
- Voltage Divider Circuit
- Separate Indicator and Test Ports

Shim Indication Circuit

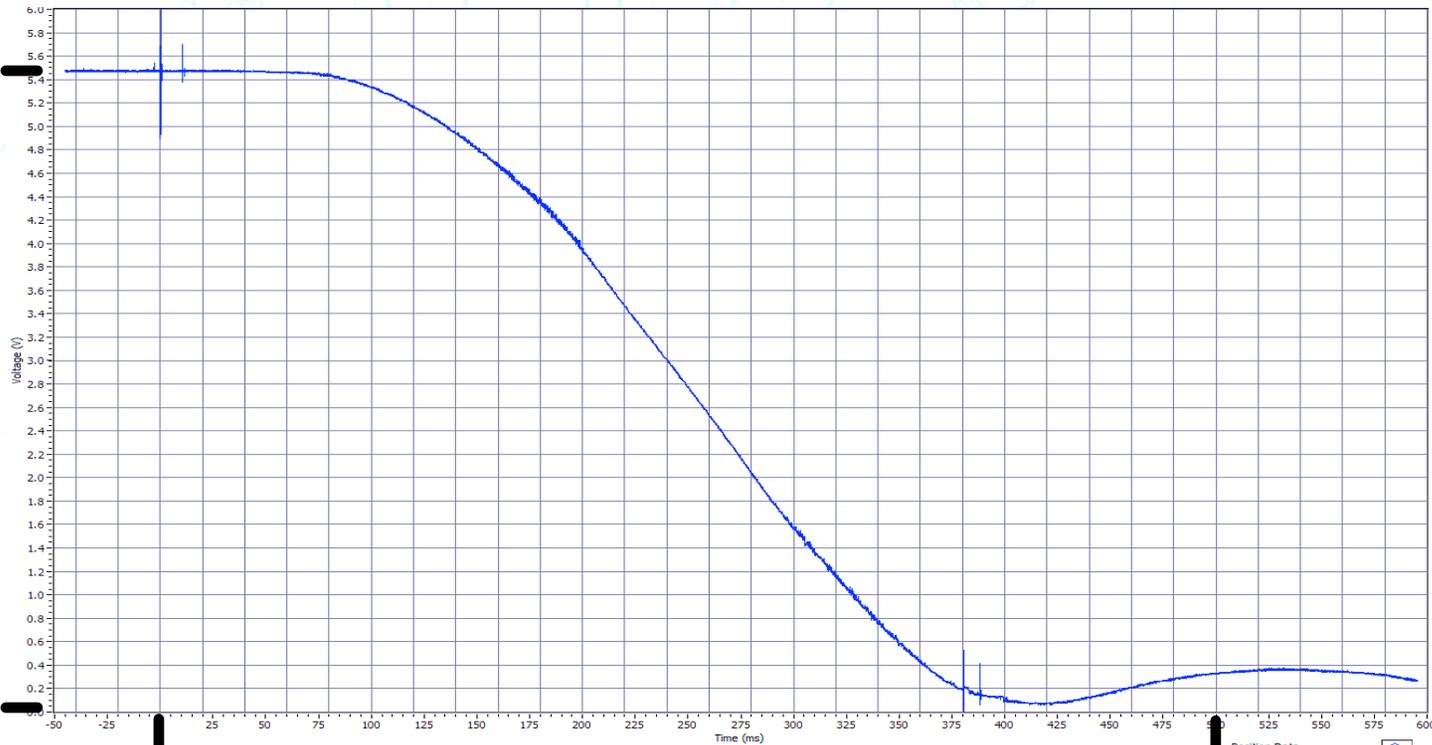


Position Potentiometer

Typical Scram Response Curve

5.5 V
(40.5°)

0.0 V
(0.0°)



Existing Scram Test Data Recorder

- ▶ Yokogawa OR1400 Oscillographic Recorder
 - Printed to Hard Copy
 - Data Stored on 3 ½" Floppy



Project Process Model

Buy DAQ
Hardware/Software



Assign Project to
Summer Intern



Pizza



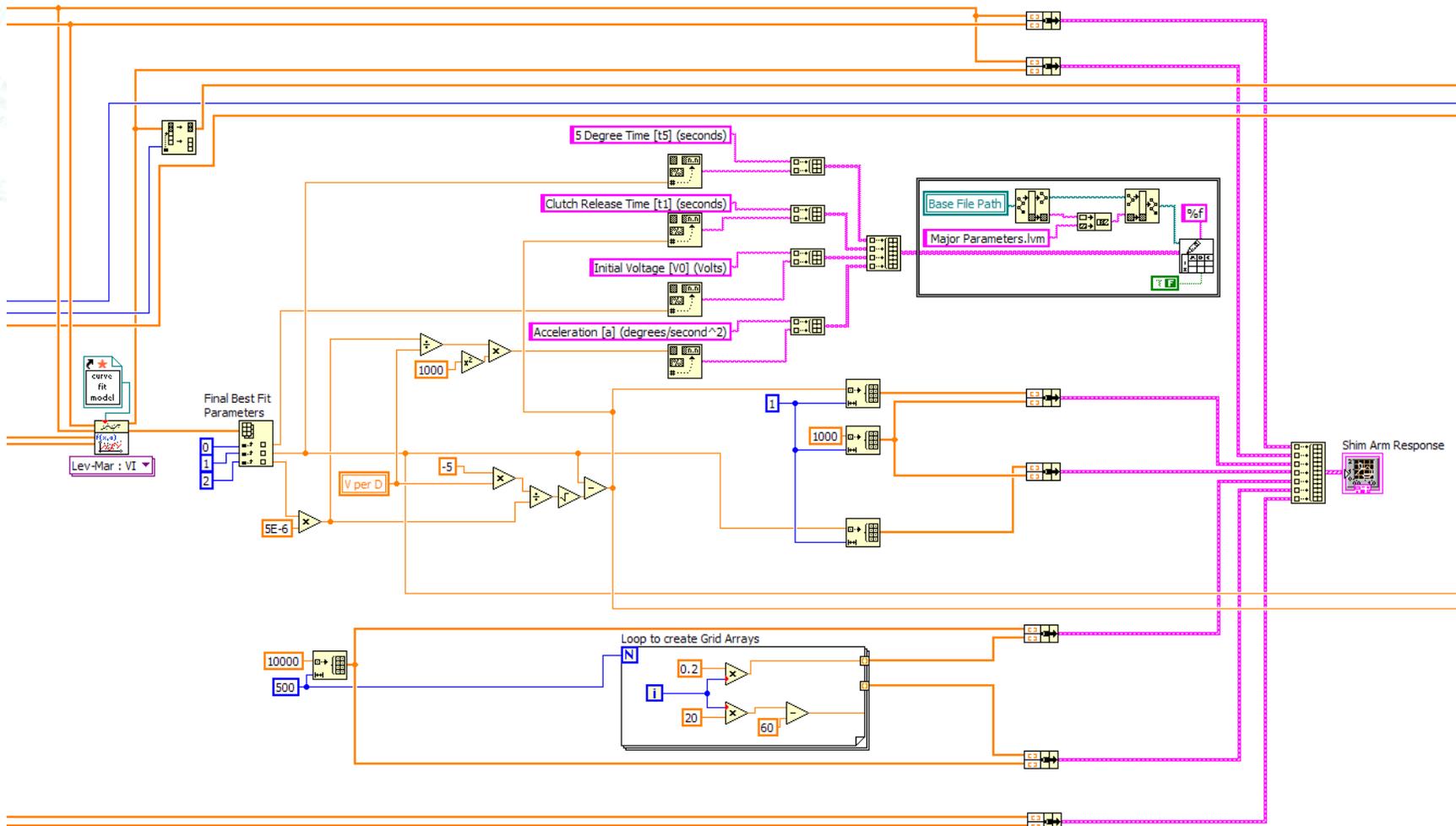
Test Resulting
System

NI Data Acquisition Module



- Ethernet Communication
- 16 Channel Bank–Isolated Analog Input Module
- >50kHz Sample Rate

NI LabVIEW

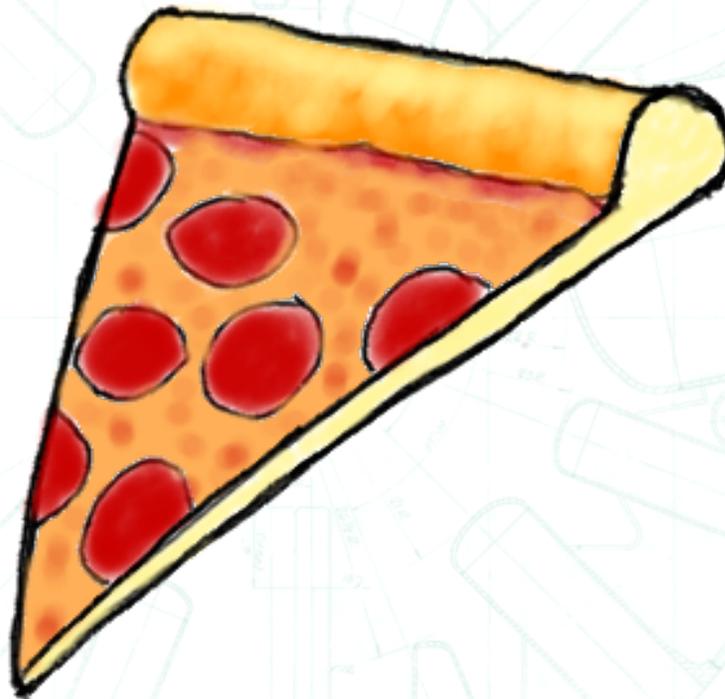


William's Summer Project Goals

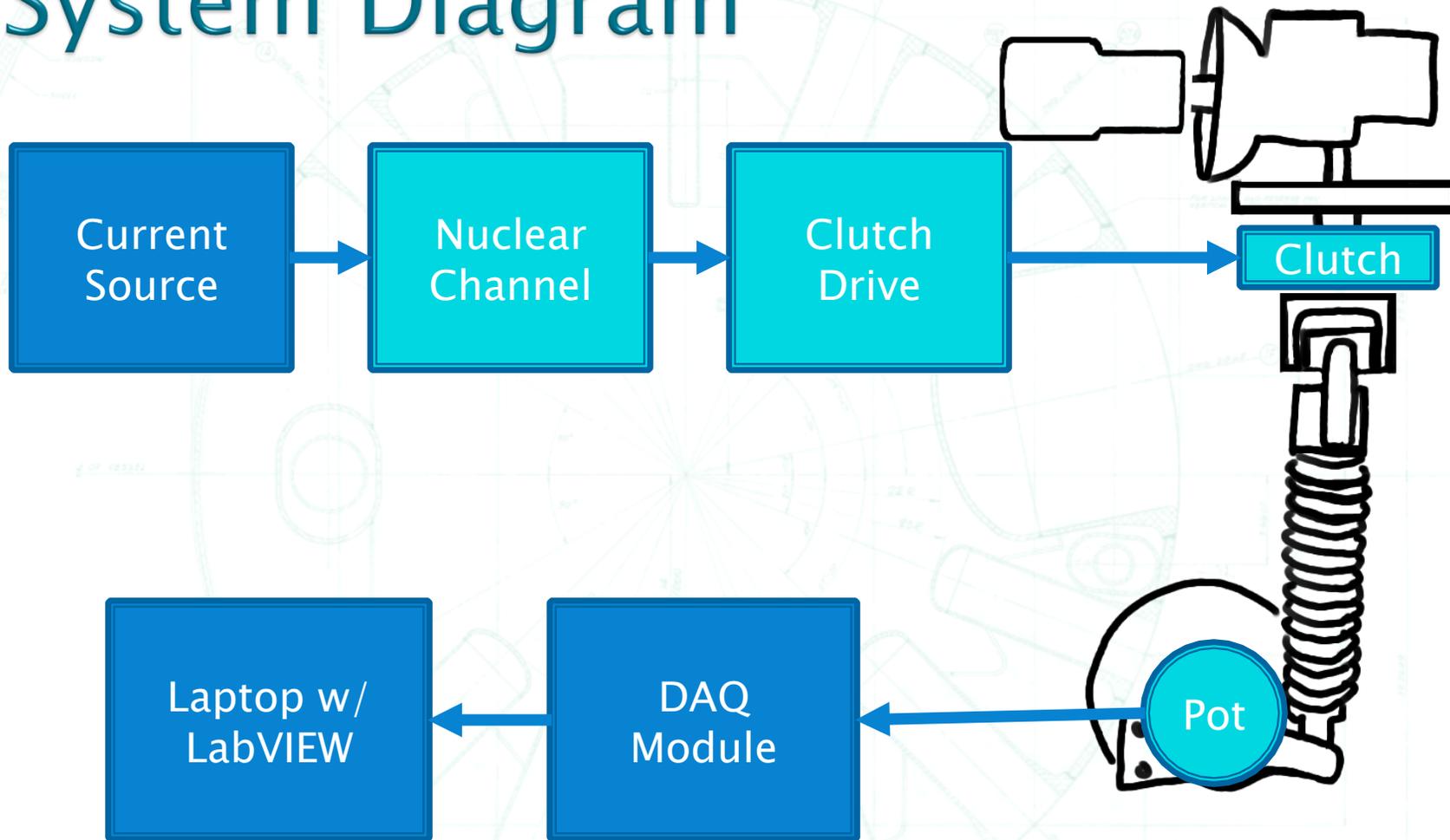
- ▶ Acquire Scram Response Curve
- ▶ Fit Scram Curve to Theoretical Model
- ▶ Provide a User-Friendly Interface
- ▶ Plot and Save Data



Motivation



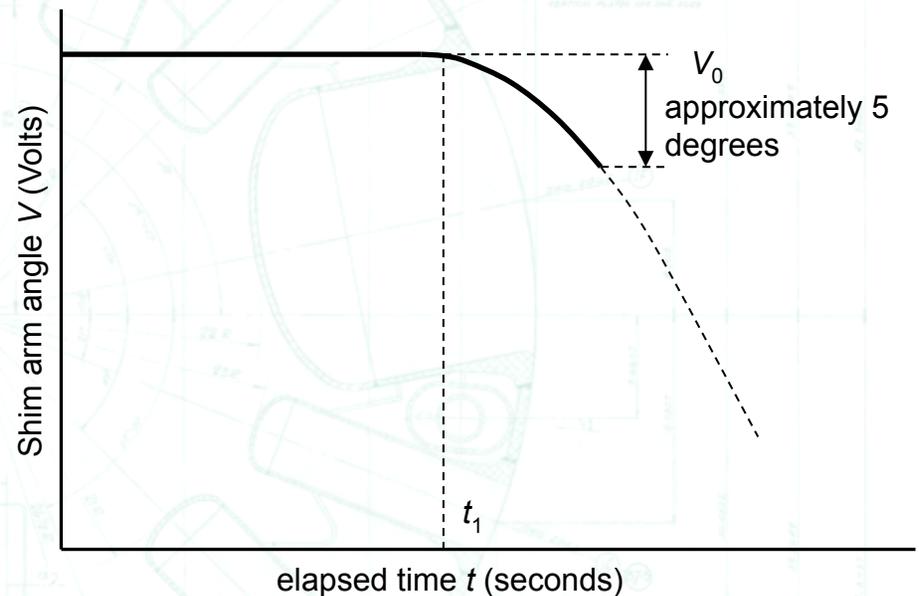
System Diagram



Theoretical Model

- ▶ Important Values to find:

- 5° time
- clutch release
- Shim acceleration



- ▶ Levenberg–Marquardt Algorithm

- $Y(x) = f(x, a_1, \dots, a_n)$

$$V(t) = \begin{cases} V_0 & t < t_1 \\ V_0 + a(t - t_1)^2 & t \geq t_1 \end{cases}$$

Testing

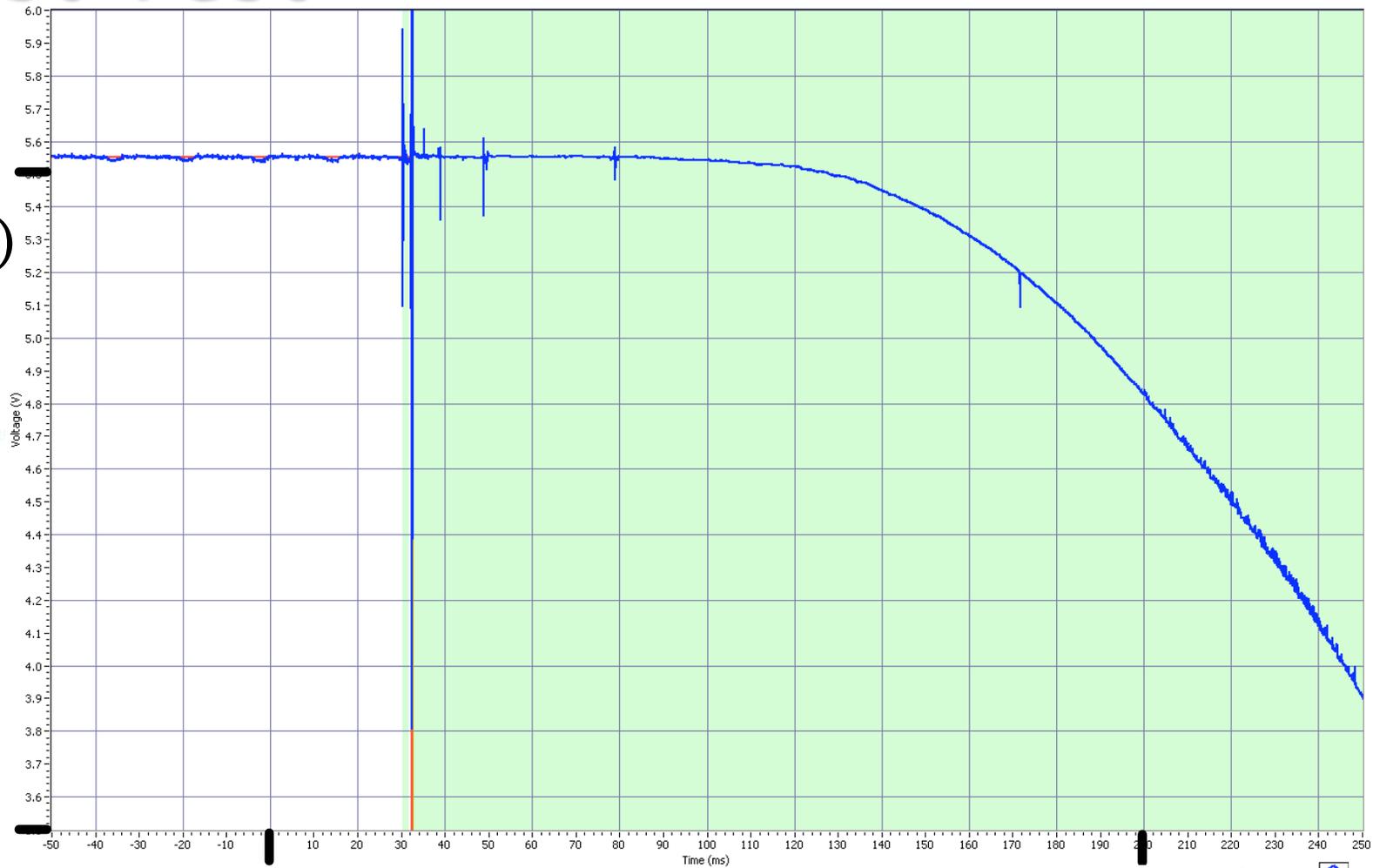


First Test

20100719 4SHIM5DG

5.5 V
(40.5°)

3.5 V
(25.8°)



0

msec

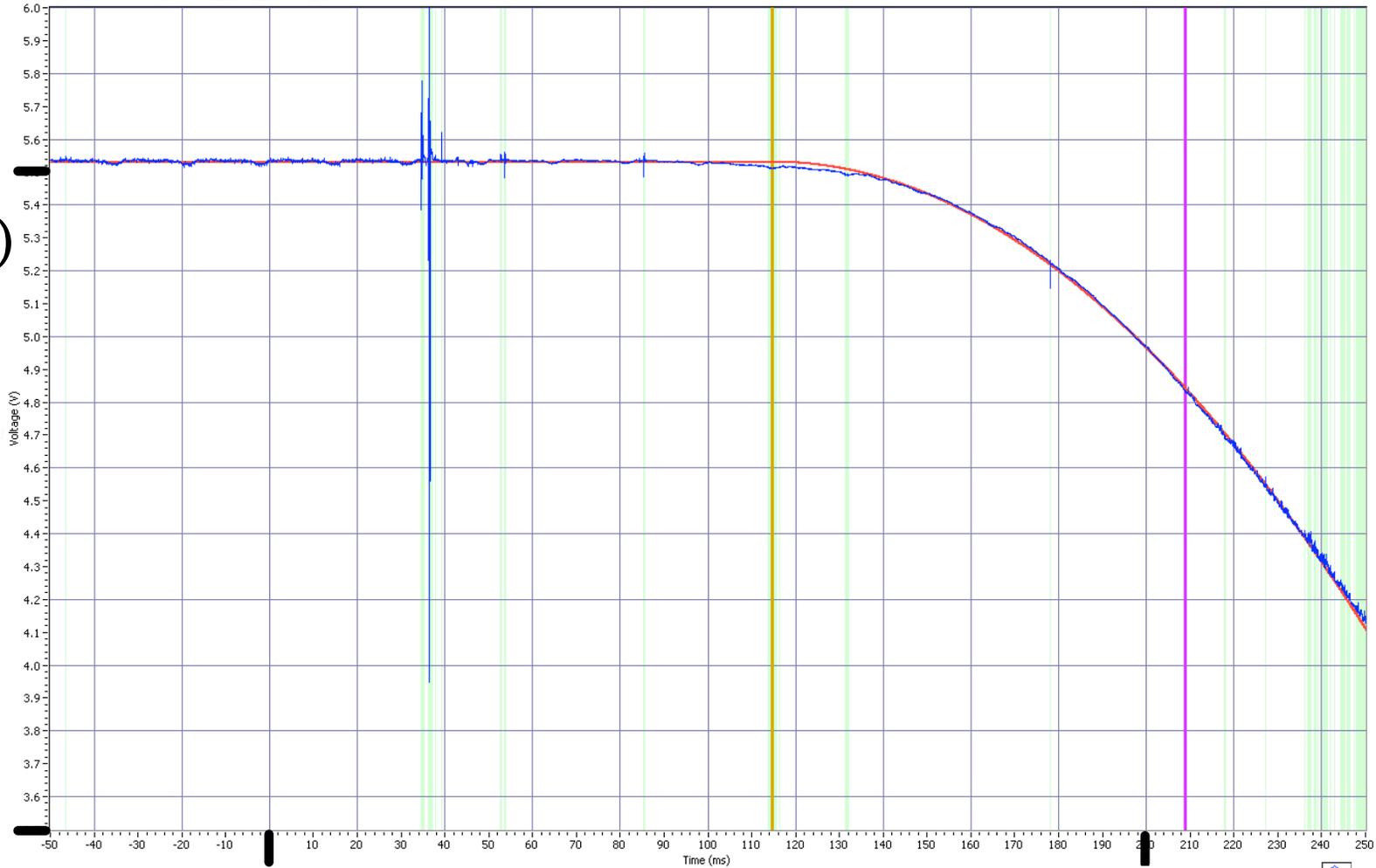
200

Final Test

20100723 4SHIM5DG

5.5 V
(40.5°)

3.5 V
(25.8°)



0

msec

200

t: 114.6 ms
e: 208.8 ms

Conclusion

- ▶ Summer intern successfully produced Scram Response Test System
 - Only 10 week internship
 - No prior knowledge of LabVIEW
 - No prior knowledge of Data Acquisition equipment
 - No prior knowledge of Nuclear Reactor Systems
- ▶ All Design Objectives were met

Acknowledgements

- ▶ William Riedel
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- ▶ NBSR Reactor Operations
- ▶ NBSR Instrument Shop